

CRITICAL DESIGN REVIEW



TEAM G

EXCALIBUR



“

PROJECT DESCRIPTION

Multi-sensor Capture System :

Audio-Visual Sensors

Calibration:

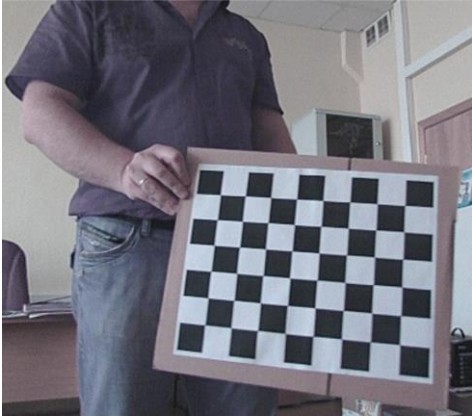
- **Fast**
- **Efficient**
- **Accurate**
- **Precise**
- **Repeatable**
- **Reproducible**



“

USE CASE

Use Case



Manually

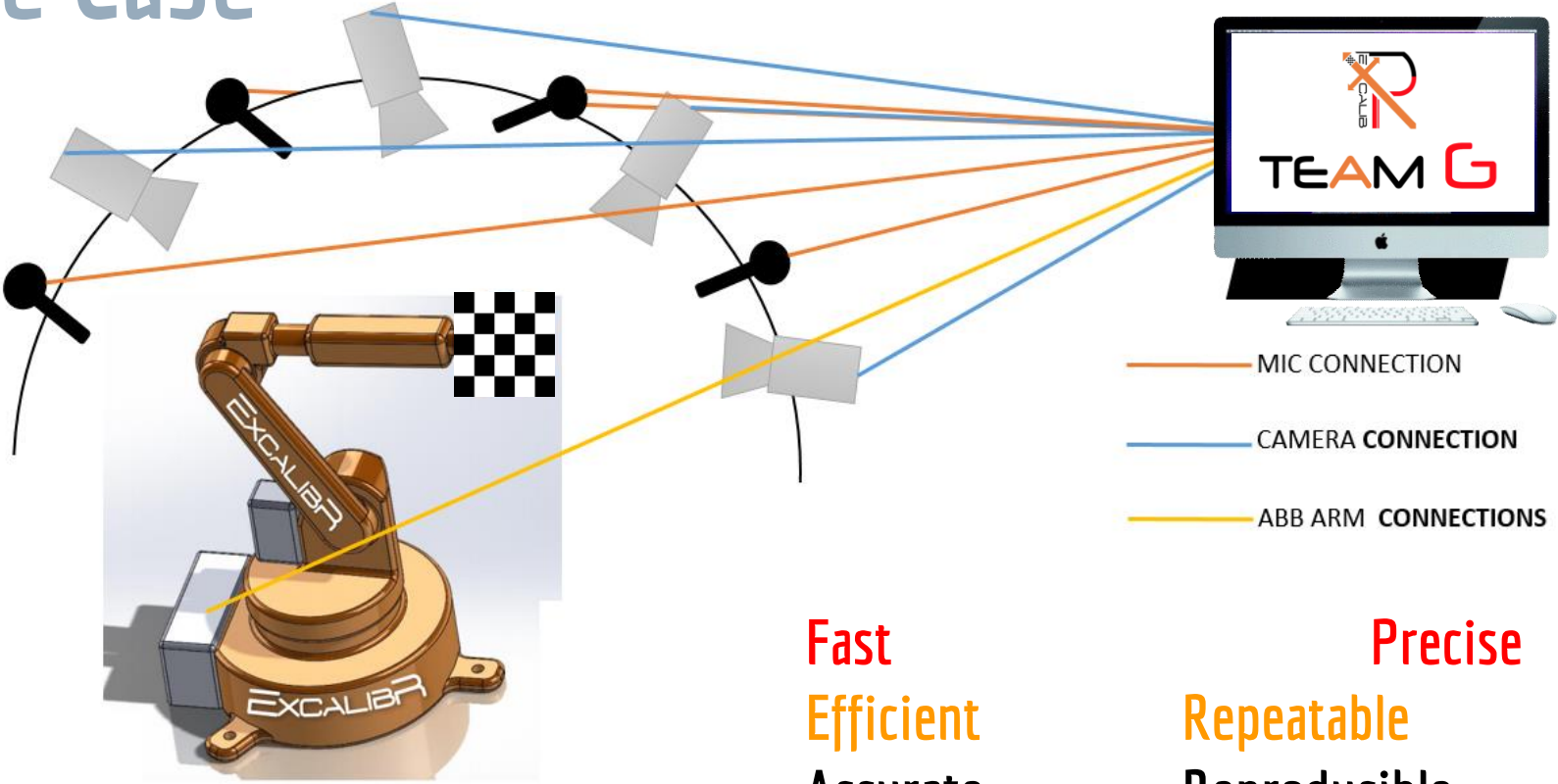


Tired Engineer



Dubious Results

Use Case



Fast
Efficient
Accurate

Precise
Repeatable
Reproducible



“

SYSTEM LEVEL REQUIREMENTS

Functional Requirements

MANDATORY SYSTEM LEVEL REQUIREMENTS

Functional Requirements:

M.F.1: Operate Autonomously

M.F.2: Fabricate calibration target

M.F.3: Control and Manipulate the calibration target by robot arm

M.F.4: Take high-resolution, stable and clear pictures of calibration target

M.F.5: Implement geometry camera calibration algorithms on RGB cameras

M.F.6: Calibrate the camera on end-effector for light-field calibration

M.F.7: Implement photometric calibration and generate camera response function curve for GRB cameras

M.F.8: **Implement sensor noise correction on RGB cameras**

M.F.9: Build the calibration pipeline for multi cameras

Performance Requirements

MANDATORY SYSTEM LEVEL REQUIREMENTS

Performance requirements:

M.P.1: One-click Operation

M.P.2: Fabricate the target with 50 micrometers tolerance

M.P.3: Manipulate the robot with 100 micrometers accuracy

M.P.4: Take pictures with multiple RGB cameras more than 10MP at 30fps

M.P.5: Complete one geometry calibration in at most 8 hours

M.P.6: **The sensor noise correction algorithm must reduce the variance of the flat-field image for 90% or more.**

M.P.7: Avoid collisions - keep a distance 0.3m away from the dome extremities and sensors

M.P.8: Build calibration pipeline for 20 GRB cameras

M.P.9: **The reprojection error of the geometry calibration result should be less than 1 pixel.**

M.P.10: Complete light field calibration in 4 hours.

DESIRABLE SYSTEM LEVEL REQUIREMENTS

Performance requirements:

D.P.1: Build calibration pipeline for 100 GRB cameras

D.P.2: The reprojection error of the geometry calibration result should be less than 0.1 pixel.

Non-Functional Requirements

MANDATORY SYSTEM LEVEL REQUIREMENTS

Non-functional requirements:

- M.N.1: Complete the project by May, 2017.
- M.N.2: Keep budget within \$5,000.
- M.N.3: Make the system user-friendly.

DESIRABLE SYSTEM LEVEL REQUIREMENTS

Non-functional requirements:

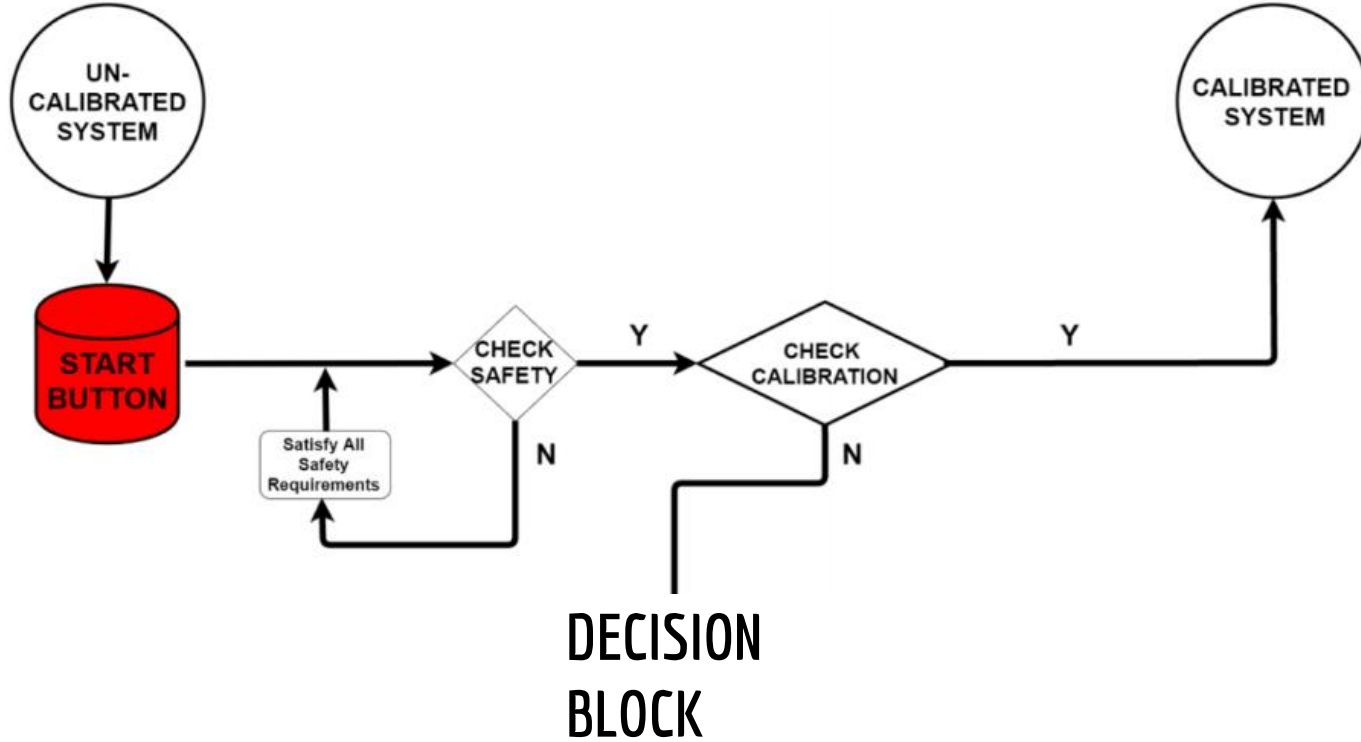
- D.N.1: Create a user-friendly GUI or physical button



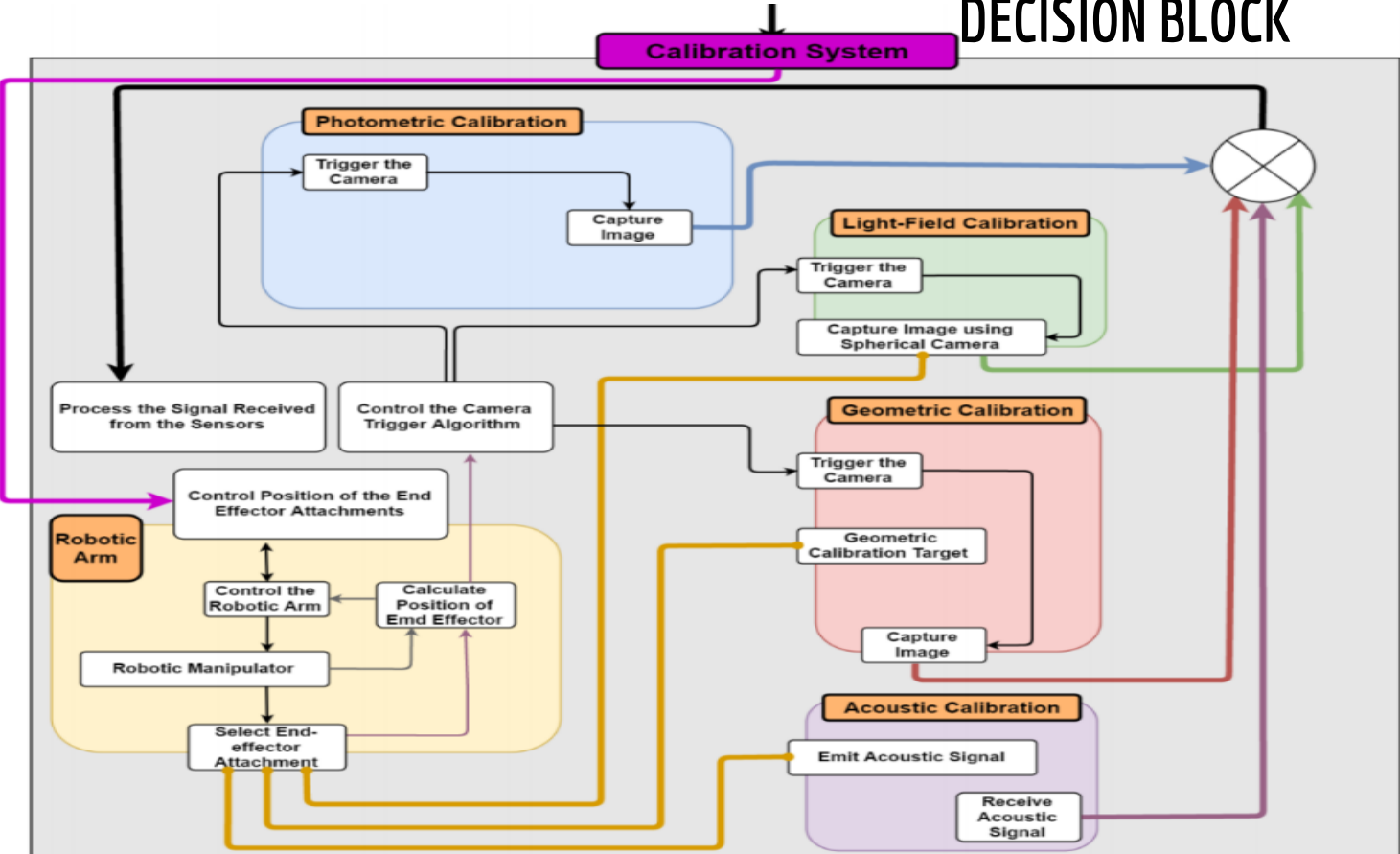
“

ARCHITECTURES

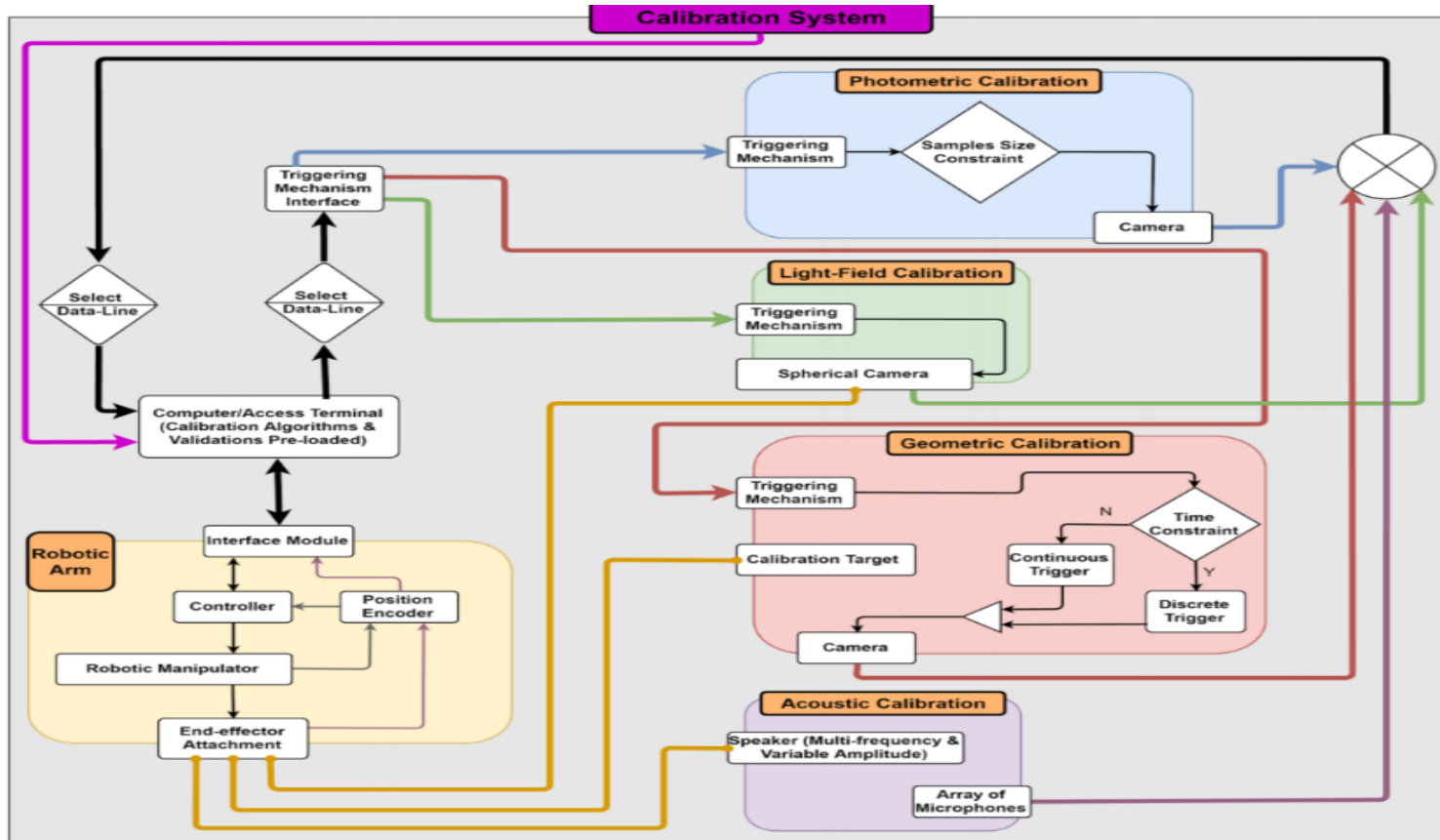
Functional Architecture



Functional Architecture



Cyber-Physical Architecture

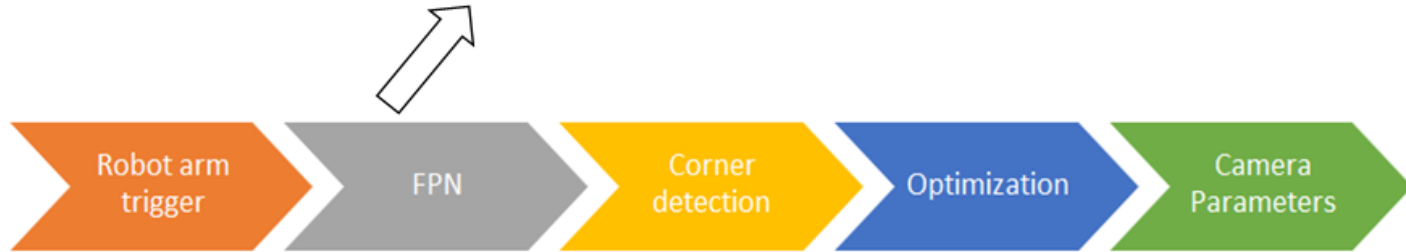
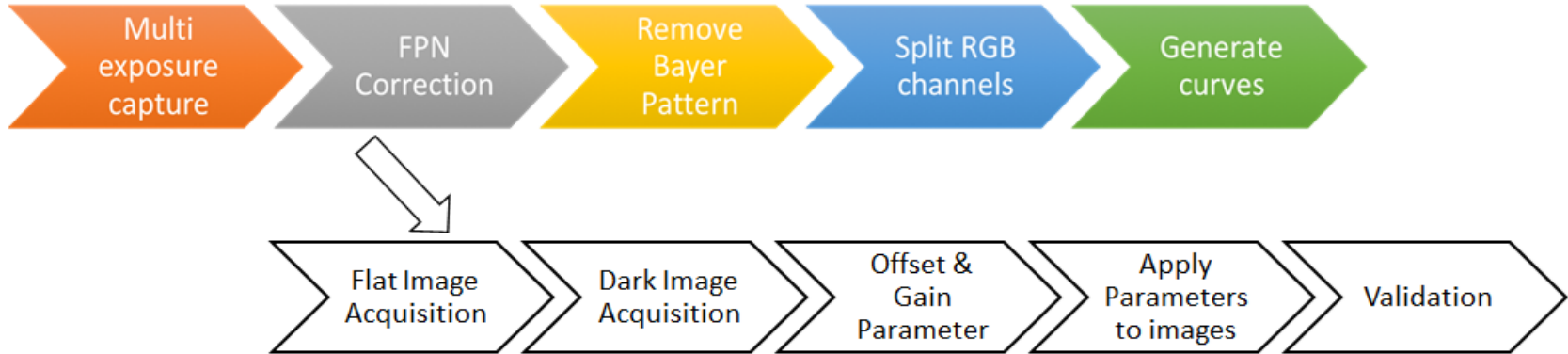




CURRENT SYSTEM STATUS

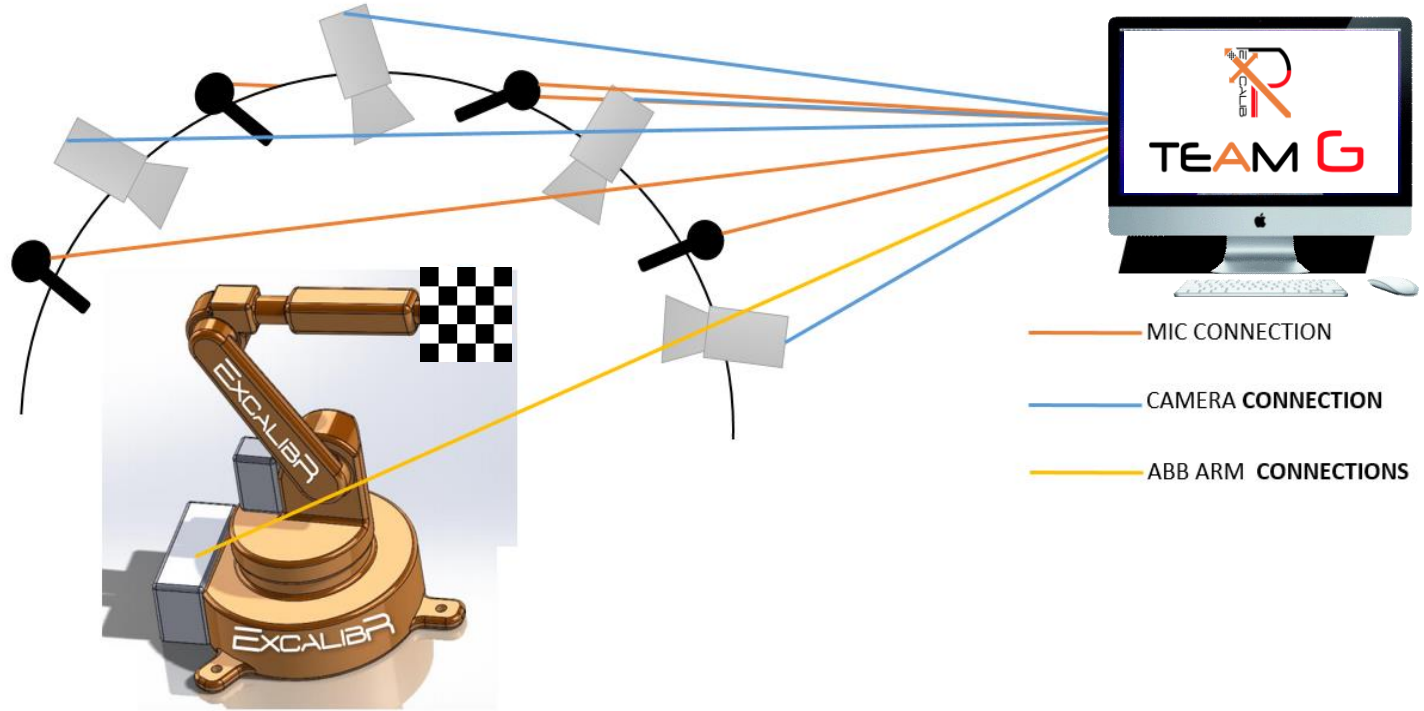
Subsystem dependency

Photometric calibration



Geometric calibration

Overall system description



Targeted requirements

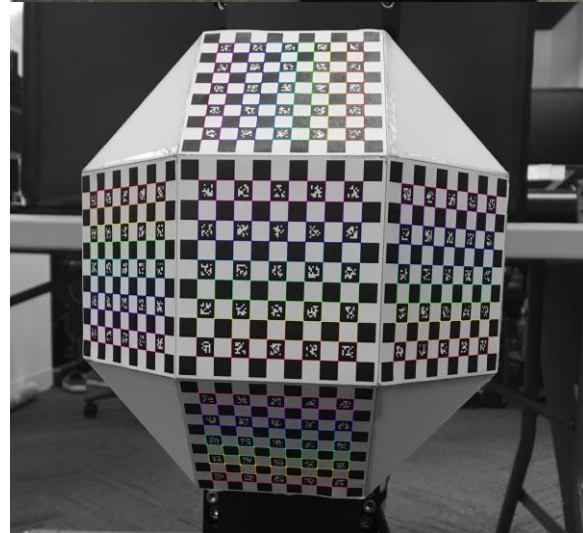
Subsystem	Functional requirements	Performance requirements
Calibration target	M.F.2: Fabricate calibration target	
Aerotech robot arm	M.F.1: Operate Autonomously M.F.3: Control and Manipulate the calibration target by robot arm	M.P.3: Manipulate the robot with 100 micrometers accuracy
Photometric calibration	M.F.7: Implement photometric calibration and generate camera response function curve for GRB cameras M.F.8: Implement sensor noise correction on RGB cameras	M.P.4: Take pictures with multiple RGB cameras more than 10MP at 30fps M.P.6: The sensor noise correction algorithm must reduce the variance of the flat-field image for 90% or more.
Geometric calibration	M.F.4: Take high-resolution, stable and clear pictures of calibration target M.F.5: Implement geometry camera calibration algorithms on RGB cameras M.F.9: Build the calibration pipeline for multi cameras	M.P.4: Take pictures with multiple RGB cameras more than 10MP at 30fps M.P.5: Complete one geometry calibration in at most 8 hours M.P.9: The reprojection error of the geometry calibration result should be less than 0.5 pixel.

Calibration Target

1.3D shape (Rhombicuboctahedron)

2. Corner detection work

3. Postpone because of sponsor concern



Subsystem: Robotic Arm

1. PSO Triggered Image Capture

2. Trajectory Generation

3. Autonomous Operation-
Script generation in MATLAB



Apowersoft Mac Screen Recorder
This is a trial version

FILE NAVIGATE EDIT BREAKPOINTS RUN

EDITOR PUBLISH VIEW

Compare Go To Comment Breakpoints Run Run and Advance Run and Time

Search Documentation

Users ssambuddha Documents MATLAB

Current Folder

- UAR_PS1.m
- Right_Leg_Muscle.fig
- rectangle_aerotech.m
- Plot_Q2.m
- nms_model_1.avi
- Muscle_Stimulus_Plot.m
- Muscle_Gain_Plot.m
- make_aerotech_grid.m
- Left_Leg_Muscles.fig
- Initial_Angles.m
- initial_angles.avi
- hopping.avi
- Helical_trajectory.m

Editor - /Users/ssambuddha/Documents/MATLAB/rectangle_aerotech.m

```
1 %GRID BOUNDARIES\  
2 function T = rectangle_aerotech(x_max, z_max, step)  
3 % function make_aerotech_grid(x_max, y_max, z_max, step, filename)  
4 %  
5 % INPUT  
6 % x_max maximum range of motion for the X-axis  
7 % y_max ditto  
8 % z_max ditto  
9 % step size  
10 % filename output filename  
11  
12 if nargin < 5,  
13     filename = '2D_rectangle.pgm';  
14 end  
15  
16 % speed = 15;  
17 %  
18 % P = make_grid(x_max, y_max, z_max, res, fire_dist);  
19  
20 fid = fopen(filename, 'w');  
21 if fid < 0, error('Failed to open ' filename); end  
22 clc;  
23  
24 X = linspace(0,x_max,step);  
25 Z = linspace(0,z_max,step);
```

Workspace

Name	Value
------	-------

Command Window

New to MATLAB? See resources for [Getting Started](#).

```
fj >> rectangle_aerotech(490,350,9);
```

Helical_trajectory.m (Script)

Photometric Calibration

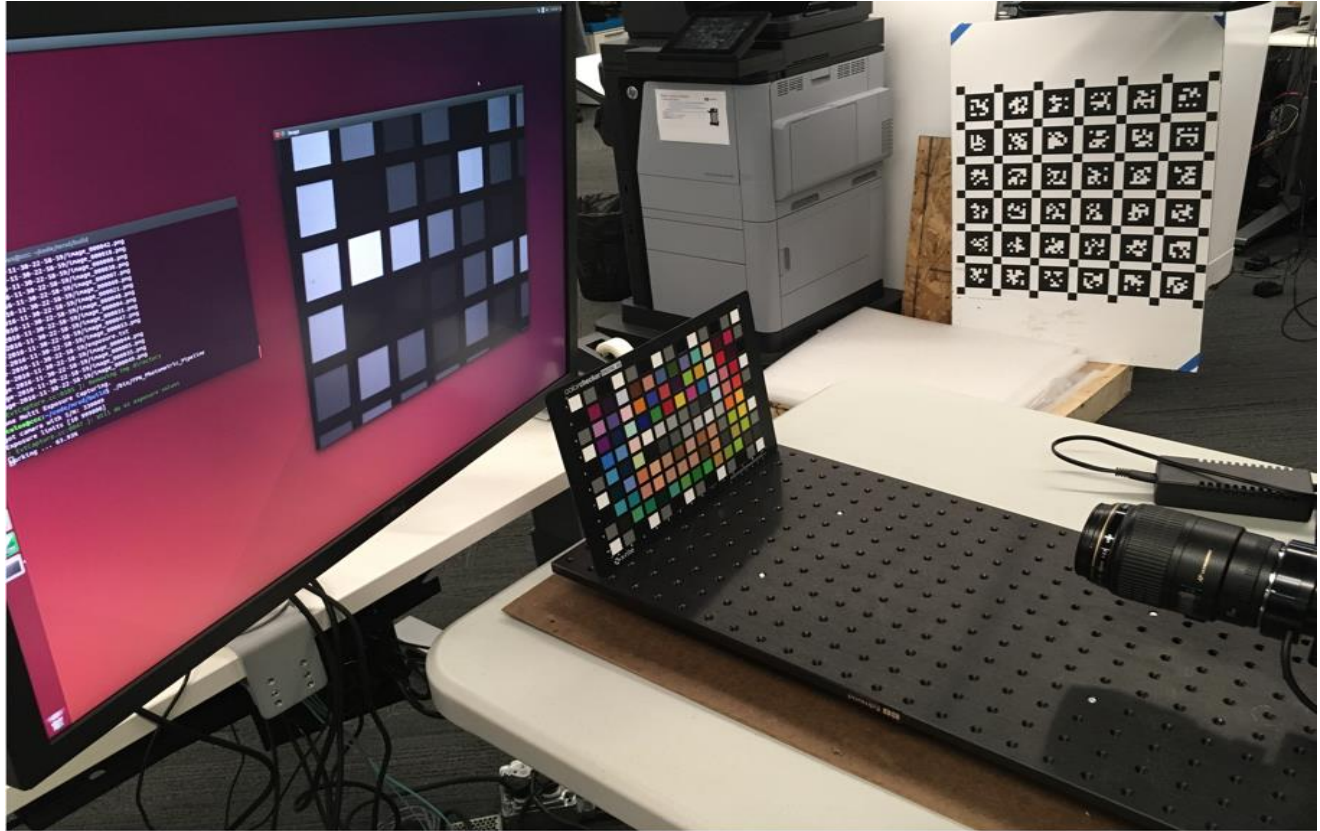


$$Z_{ij} = f(E_i \Delta t_j)$$

Z - pixel value
E - radiance

f - response function
t - exposure time

Multi-exposure Capturing



FPN



Flat Image Acquisition

Dark Image Acquisition

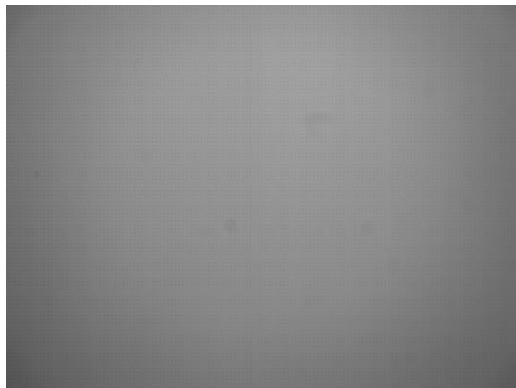
Offset & Gain
Parameters
Calculation

Apply
Parameters
to Images

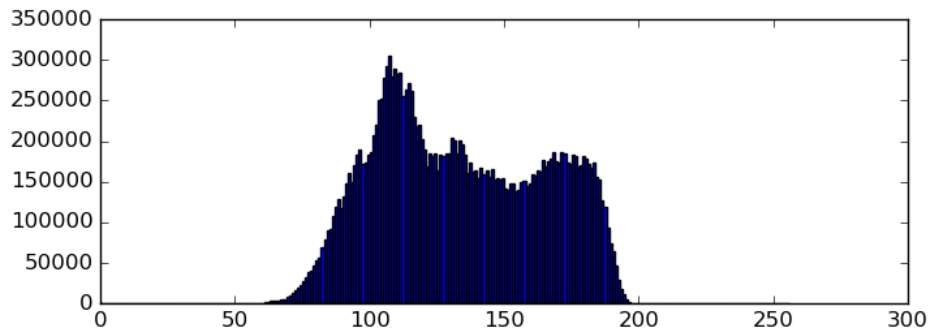
Validation

$$\text{Corrected Image} = \frac{(\text{Raw} - \text{Dark}) \times \text{median}(\text{Flat} - \text{Dark})}{(\text{Flat Field Image})} = (R - D) \times G$$

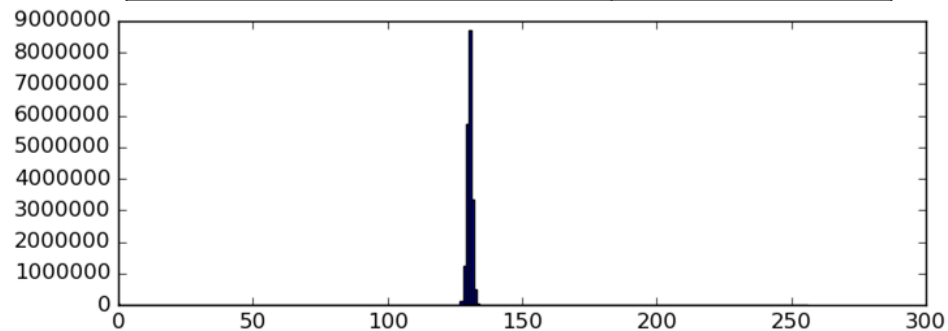
Flat Image (Raw)



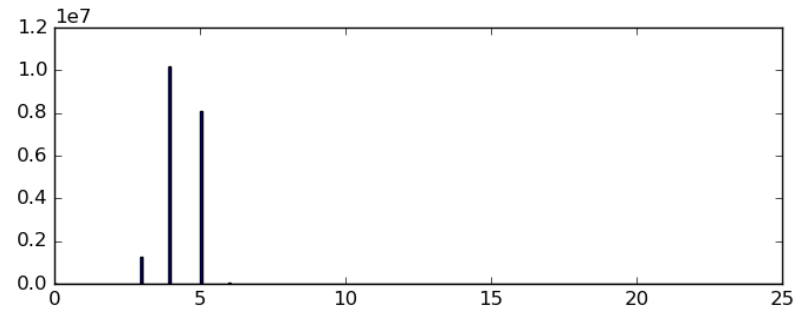
Flat Image (Corrected)



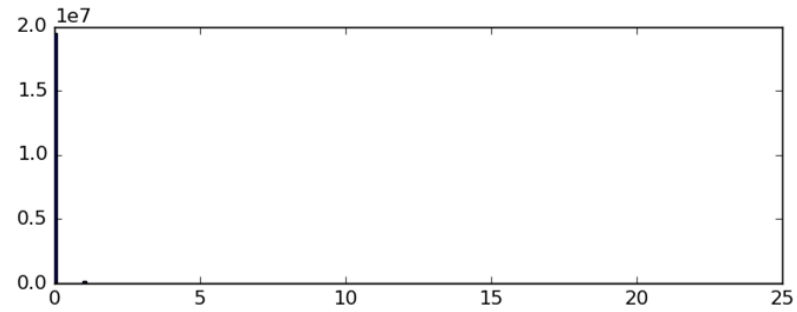
FVE performance requirement	Result
Reduce the variance of the flat-field image by 90% or more	Reduce the variance by 96.9926%



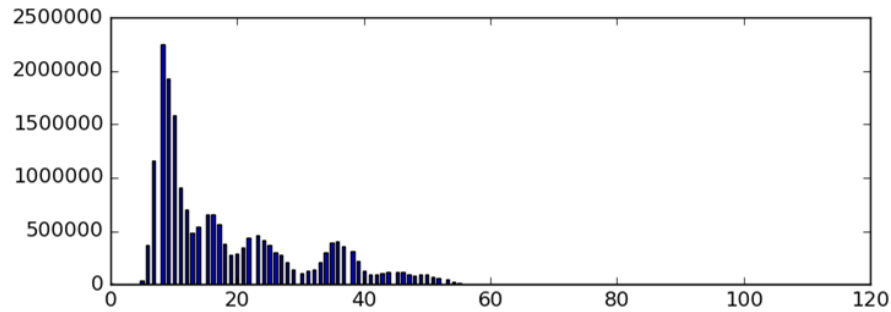
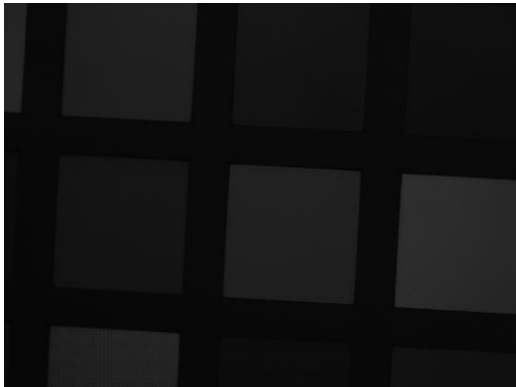
Dark Image (Raw)



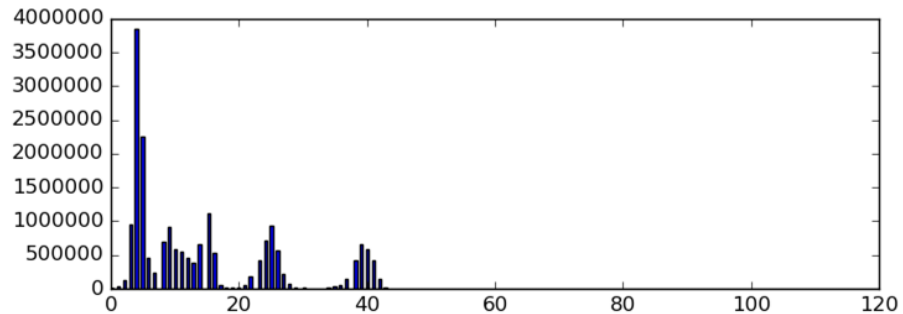
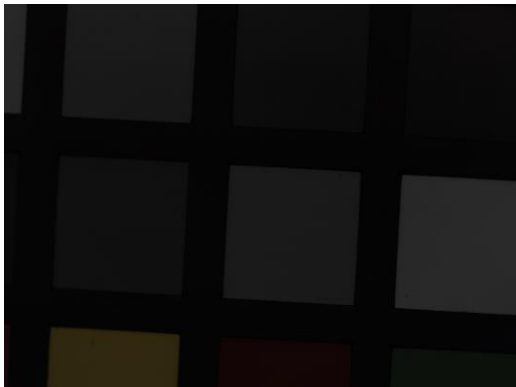
Dark Image (Corrected)



Test Image (Raw)



Test Image (Corrected)



Bayer Pattern

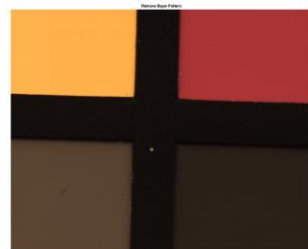
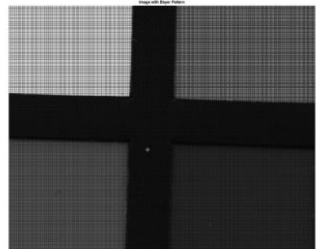
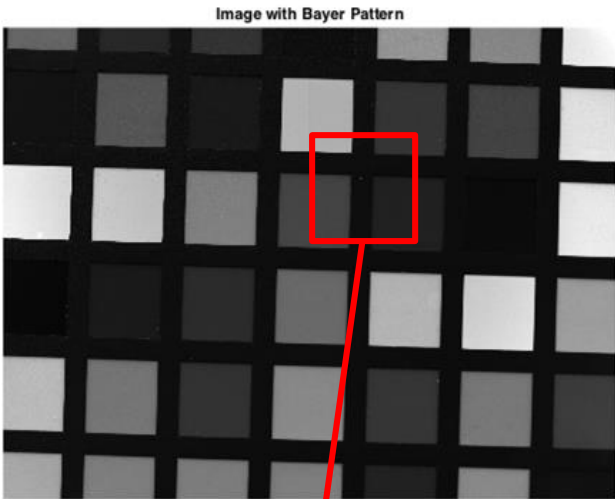
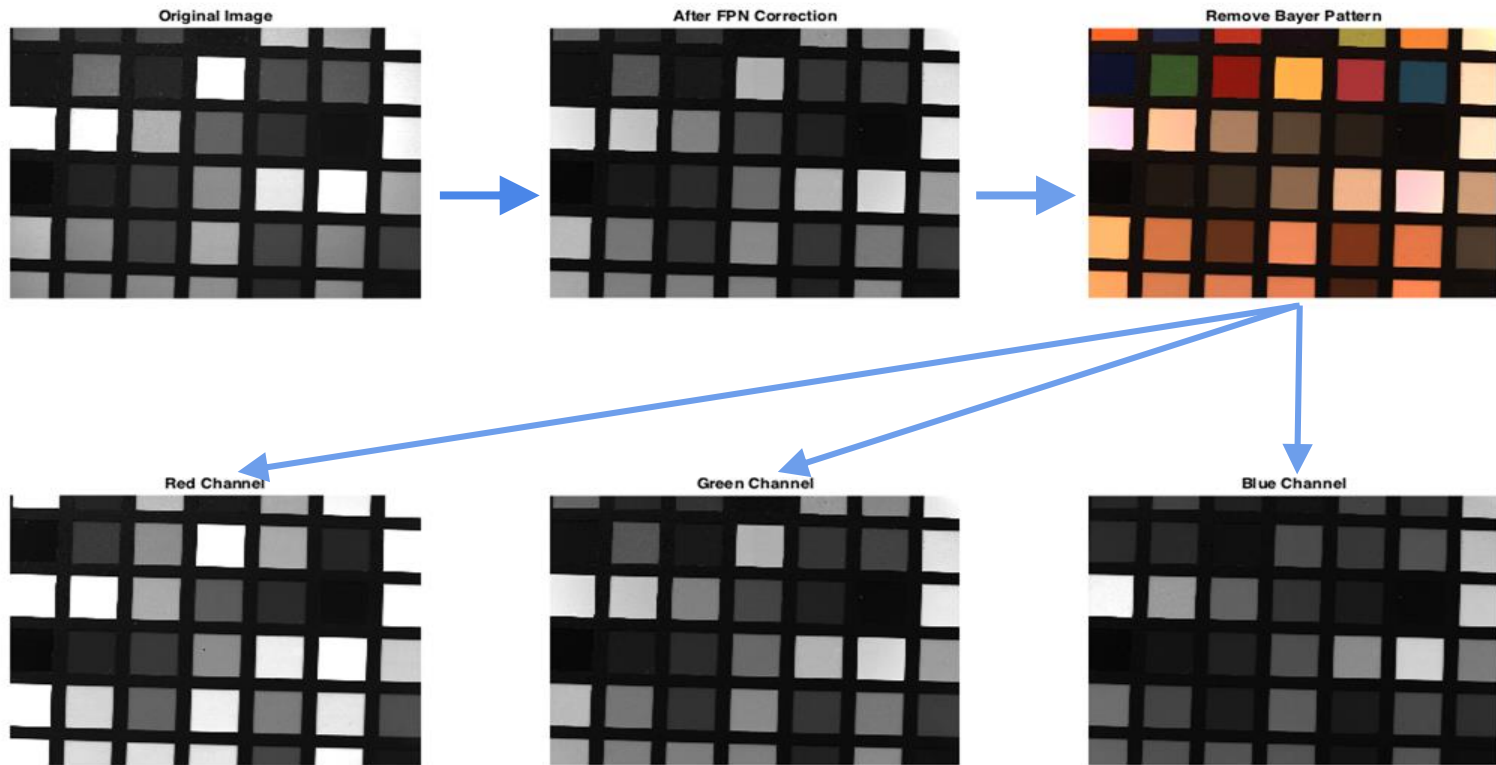
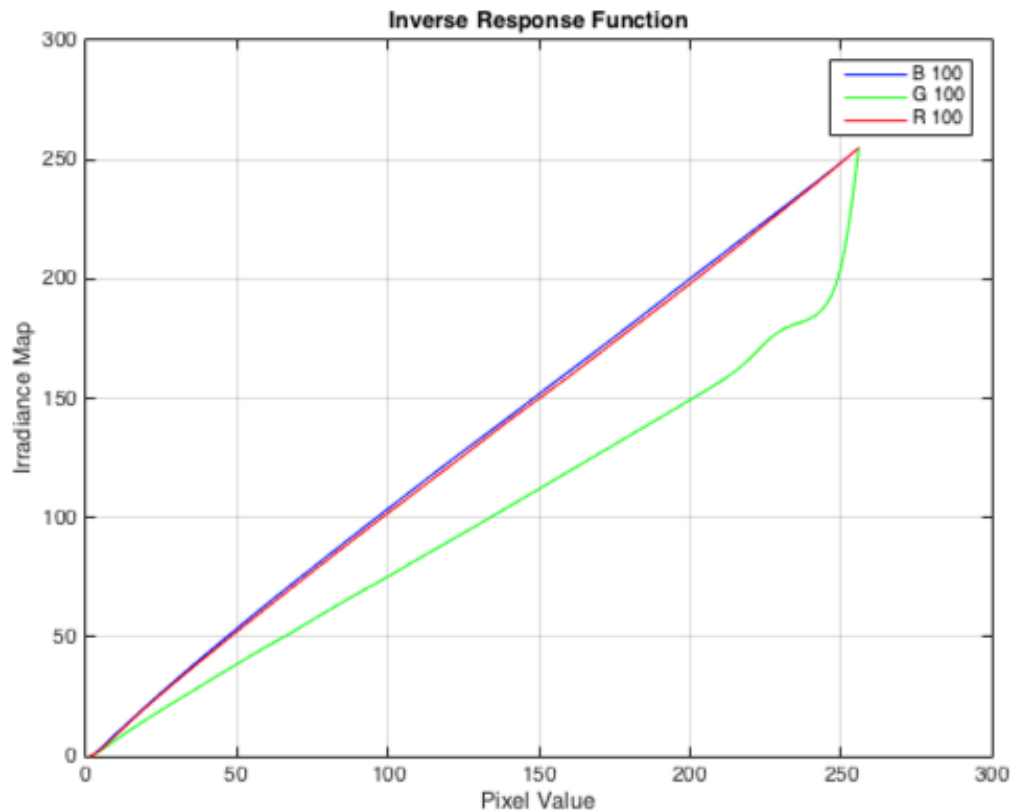


Image Processing Flow: Splitting Channels

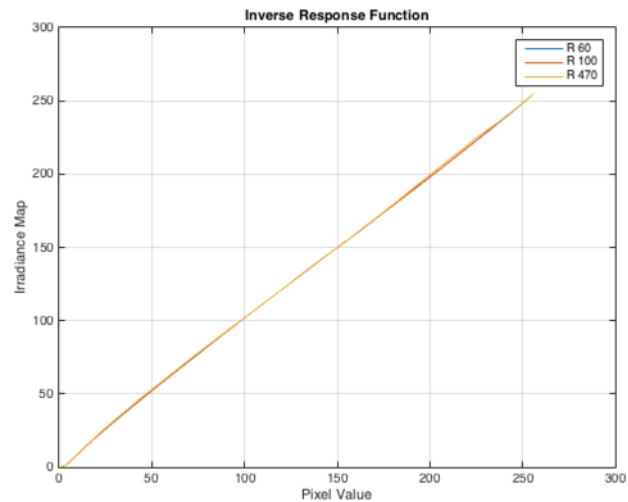


Result: ICRF Curve

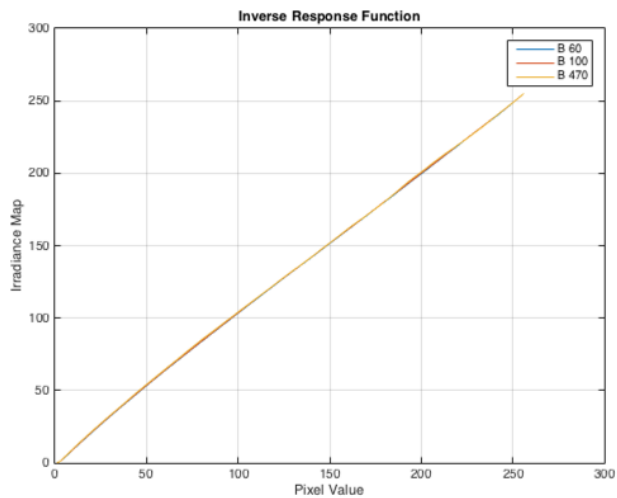


FVE requirement	Result
Successful generation of an inverse camera response function	Successfully done

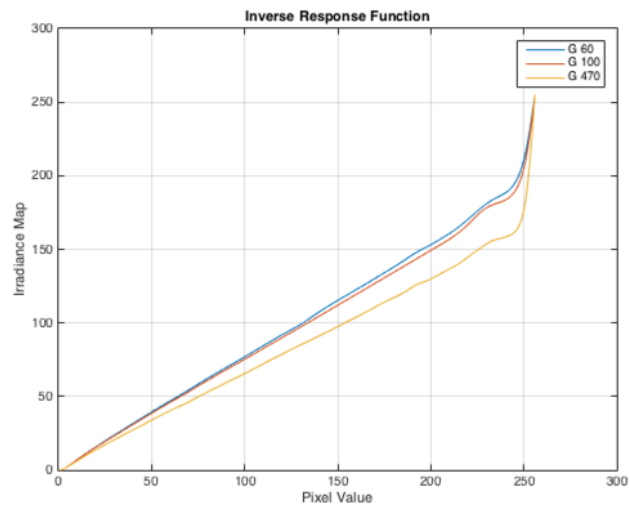
Analysis: ICRF Curve



R



B



G

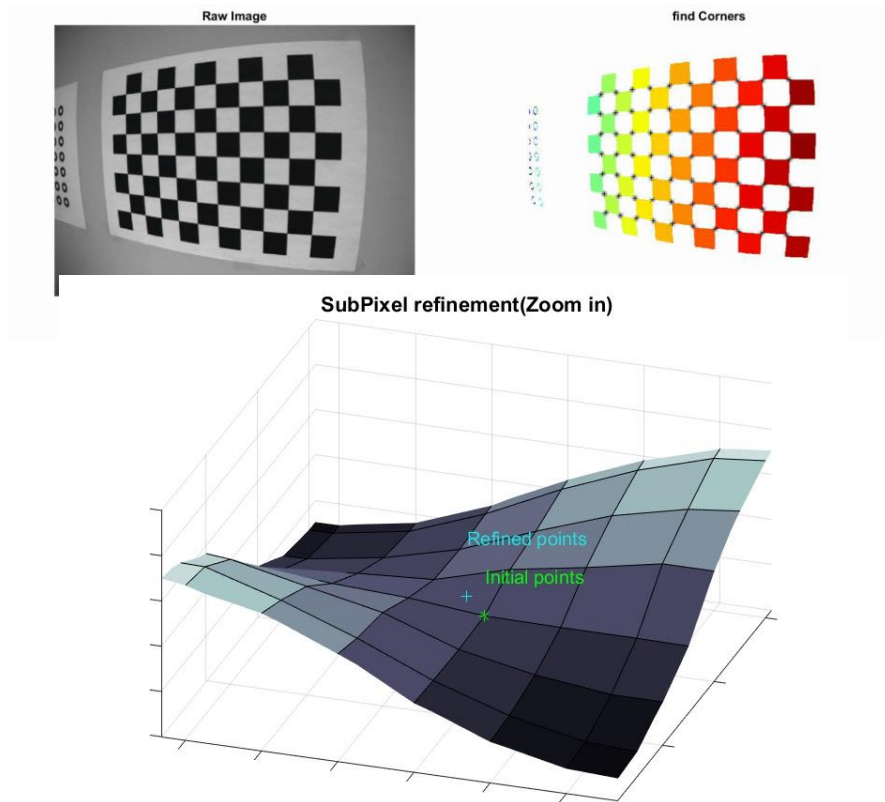
Subsystem: Geometric Calibration

-Corner detection

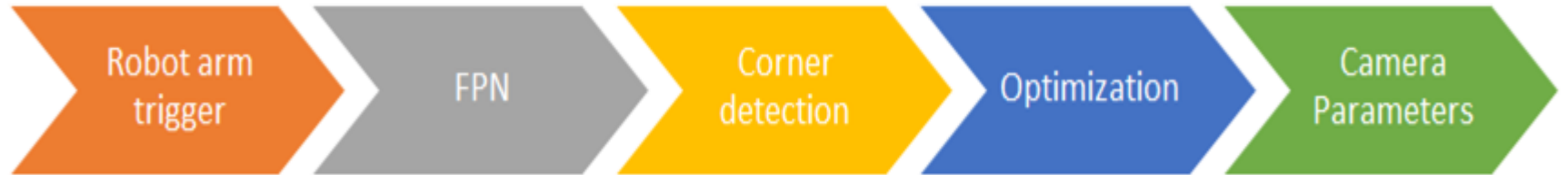
- quadrangle method
- subpixel refinement

-Optimization

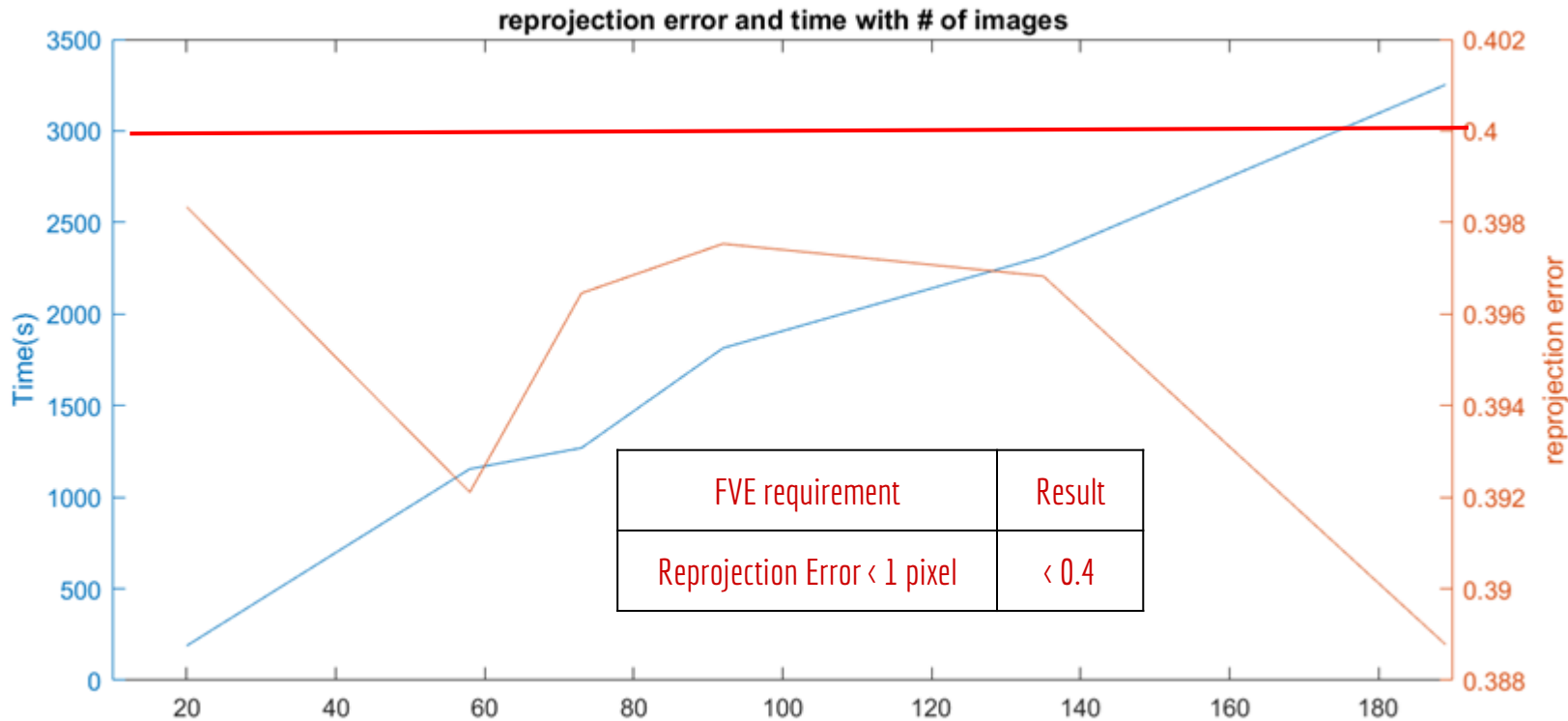
- linear estimation
- bundle adjustment



Geometric Calibration



Result: Geometric Calibration



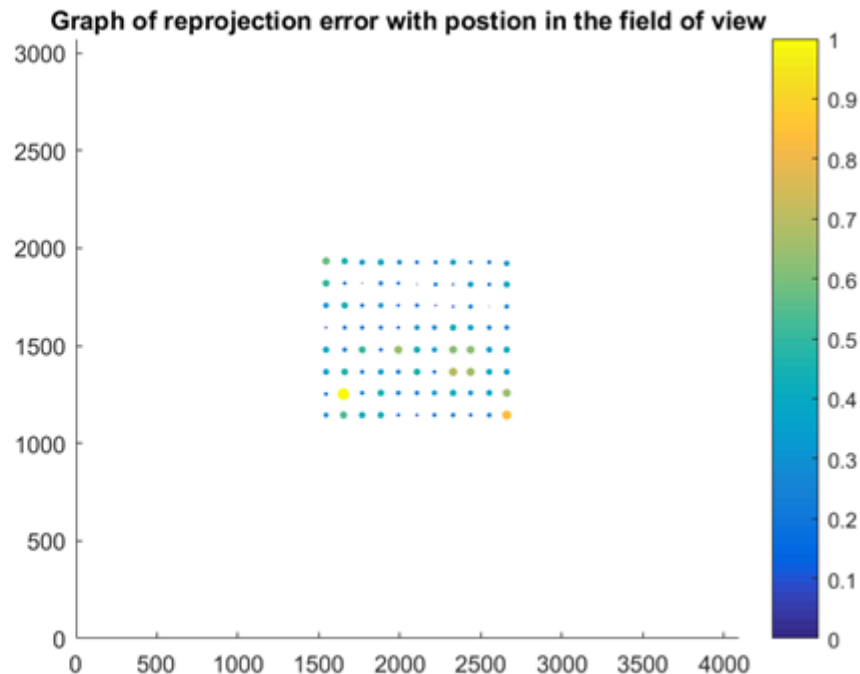
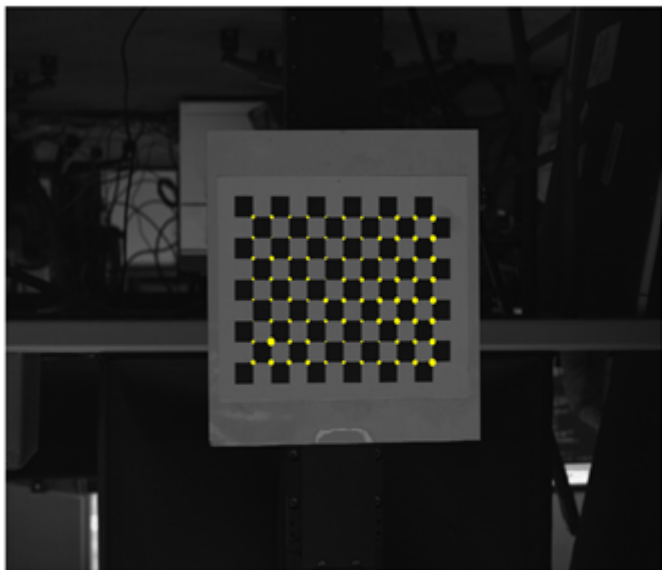
Result: Time Cost

For 144 images,
1 Computer → 4198s

To complete in 8 hours,
→20 such computers required



Analysis: Reprojection Error



Systematic error indicates a defect in the calibration target

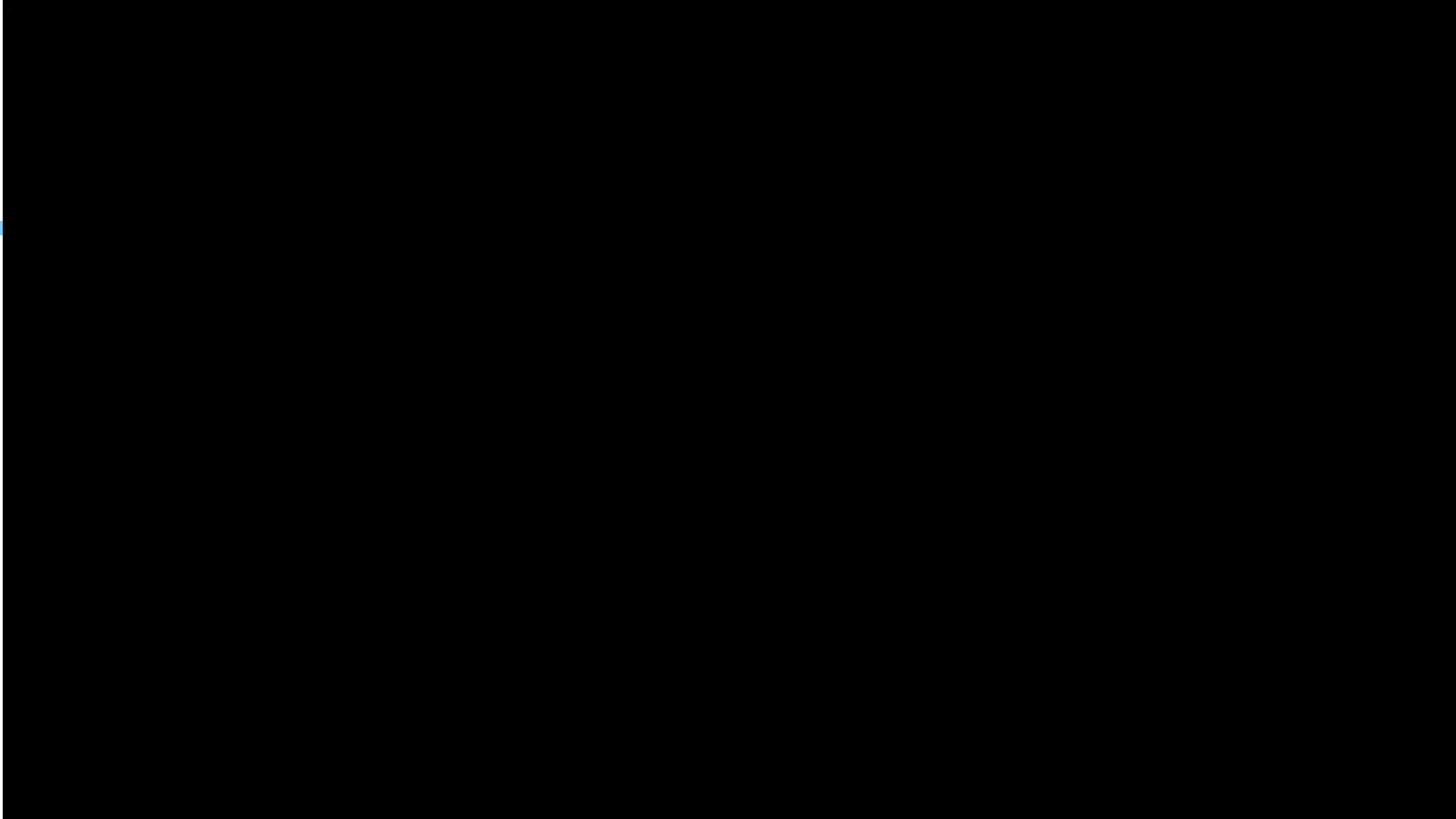
Conclusion

STRENGTH

- Reprojection Error: 0.4 pixel
- Fixed Pattern Noise Removal: 96.7% Variance
- Robot positional accuracy: 10 micrometer

WEAKNESS

- Validation for Photometric Calibration: Pending
- Geometric Calibration: Slower than expected
- Imperfect Calibration
Target: Manufacturing Defect





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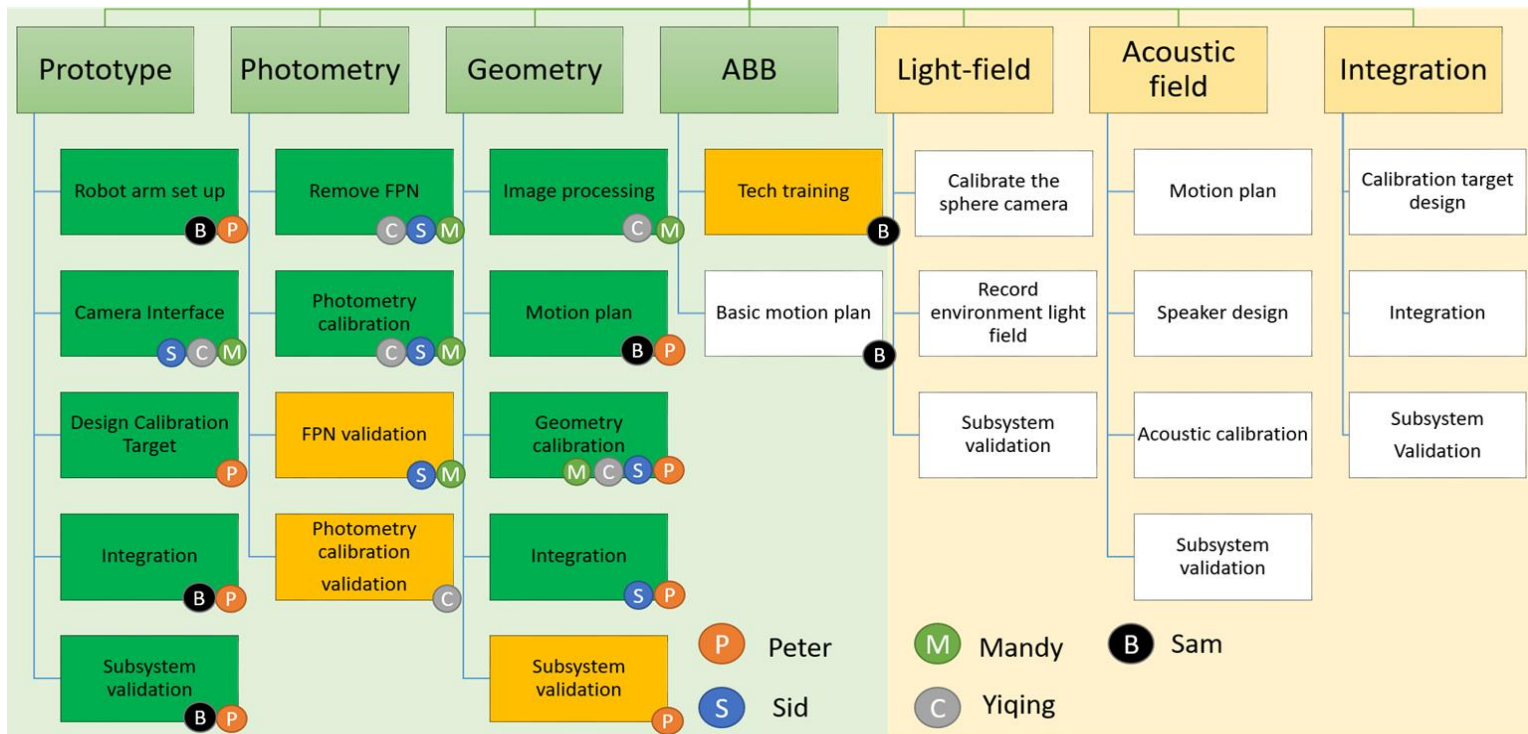
PROJECT MANAGEMENT

Work Breakdown Structure

FALL

Excalibr

Spring



Test Plan

Date	Capability Milestones
PR 7	Integrate 3D geometry calibration algorithm & Photometric calibration validation
PR 8	Fabricate 3D calibration target
PR 9	Implement light field data collection
PR 10	Accuracy validation
PR 11	Complete the integration of the subsystem pipeline
PR 12	Integrate the whole system and apply to more than 20 RGB cameras

Spring Validation

Location: Oculus Research, indoors place within a 7ft x 7ft x 5ft space.

Equipment: ABB Robotic Arm, A3200 N drive controllers, 3D Calibration target, Computer Terminal, RGB EVT Cameras.

Test Steps:

Step 1 - Light field calibration

1. Implement calibration process on the sphere camera.
2. Mount the sphere camera on the robot arm and move it according to a pre-designated trajectory to collect illumination data of the environment.
3. Show the processing time and light field data.

Step 2 - Geometry calibration for more than 20 cameras

1. Move the 3D calibration target according to a pre-designated trajectory and set points for triggering more than 20 RGB cameras and store the images.
2. Remove the FPN of the images and apply the response function to the images.
3. Use the filtered image for geometric calibration of the cameras.
4. Show the processing time and the camera calibration result.

Performance Matrix:

1. Light field Calibration: Successfully generate the light field data.
2. Geometry Calibration: Reprojection error is less than 0.5 pixel & complete the whole process within 12 hours.

Budget

MRSD Total Budget: (USD)5000

Budget List						
#	Item	Quantity	Unit(s)	Cost per unit (USD)	Cost (USD)	Purchaser
1	AEROTECH PRO225SL	1	set	20,000	20,000	Oculus
2	AEROTECH PRO115SL	2	set	15,000	30,000	Oculus
3	AEROTECH A3200 Controller	3	set	1,000	3000	Oculus
4	Emergent:HR-12000 with lens	3	set	5,400	16,200	Oculus
5	Desktop PC	2	set	1,500	3,000	Oculus
6	3D printing material(PLA)	1.5	kg	47.47	71.2	Oculus
7	Cable carriers	12	ft	19.63	236	Oculus
Total cost (USD)					72506.8	
Amount spent from TeamG budget (USD)					0	

Risk Management

R1.1 Robot arm malfunction

R1.2 Camera malfunction

R1.3 Integration failure

R1.4 PSO trigger problem

R1.5 Memory deficiency

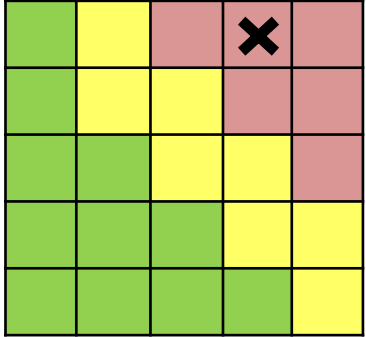
R1.6 Validation Difficulty

Risk ID	Risk Title	People	Date Submit	Date updated
R 1.1	Robot arm malfunction	Sam/Peter	20/10/2016	31/10/2016
Possible Consequences		Risk Type	Likelihood & Consequence	
Unable to move calibration target Unable to collect image data		Technical Schedule	Likelihood & Consequence <p>The risk matrix is a 5x5 grid. The y-axis is labeled 'Likelihood' and the x-axis is labeled 'Consequence'. The cells are colored as follows:</p> <ul style="list-style-type: none"> Row 1: Green, Yellow, Red, Red, Red Row 2: Green, Yellow, Yellow, Red, Red Row 3: Green, Green, Yellow, Yellow, Red Row 4: Green, Green, Green, Yellow, Red (with a black 'X') Row 5: Green, Green, Green, Green, Yellow 	
Risk Reduction Plan				
Risk Reduction Plan		Date	Expected outcome	Comment
1. Follow User manual		10/20/2016	Get a standard operation process	
2. Contact manufacturer for proper motor use method		11/10/2026	Motor speed and usage recommendation	

Risk ID	Risk Title	People	Date Submit	Date updated																									
R 1.2	Camera malfunction	Mandy/Cece/Sid	20/10/2016	31/10/2016																									
Possible Consequences		Risk Type	Likelihood & Consequence																										
Unable to take pictures		Technical Schedule	<p style="text-align: center;">Consequence</p> <table border="1" style="margin-left: auto; margin-right: auto;"> <tr> <td style="background-color: #90EE90;"></td> <td style="background-color: #FFFF00;"></td> <td style="background-color: #D2B48C;"></td> <td style="background-color: #D2B48C;"></td> <td style="background-color: #D2B48C;"></td> </tr> <tr> <td style="background-color: #90EE90;"></td> <td style="background-color: #FFFF00;"></td> <td style="background-color: #FFFF00;"></td> <td style="background-color: #D2B48C;"></td> <td style="background-color: #D2B48C;"></td> </tr> <tr> <td style="background-color: #90EE90;"></td> <td style="background-color: #90EE90;"></td> <td style="background-color: #FFFF00;"></td> <td style="background-color: #FFFF00;"></td> <td style="background-color: #D2B48C;"></td> </tr> <tr> <td style="background-color: #90EE90;"></td> <td style="background-color: #90EE90;"></td> <td style="background-color: #FFFF00; text-align: center;">X</td> <td style="background-color: #FFFF00;"></td> <td style="background-color: #FFFF00;"></td> </tr> <tr> <td style="background-color: #90EE90;"></td> <td style="background-color: #90EE90;"></td> <td style="background-color: #90EE90;"></td> <td style="background-color: #90EE90;"></td> <td style="background-color: #FFFF00;"></td> </tr> </table> <p style="text-align: center;">Likelihood</p>																			X							
		X																											
Risk Reduction Plan																													
Risk Reduction Plan	Date	Expected outcome	Comment																										
1. Contact the sponsor to prepare the spare camera	20/10/2016	Get a standard operation process																											

Risk ID	Risk Title	People	Date Submit	Date updated	
R 1.3	Integration failure	All members	23/10/2016	31/10/2016	
Possible Consequences		Risk Type	Likelihood & Consequence		
1. Delay schedule 2. May affect the accuracy		Technical Schedule Cost Programmatic	Consequence 		
Risk Reduction Plan					
Risk Reduction Plan		Date	Expected outcome		Comment
1. Split the integration into smaller steps		25/11/2016	Integrate geometric and photometric calibration first in the end of the semester		
2. Verify each steps before move on to the next step		30/11/2016	Validate the result of geometric and photometric calibration in Fall semester and then continue other calibrations		

Risk ID	Risk Title	People	Date Submit	Date updated
R 1.4	PSO trigger Problem	Sam/Peter	20/10/2016	31/10/2016
Possible Consequences		Risk Type	Likelihood & Consequence	
Unable to Trigger camera to collect data when X or Y or Z axis moves		Technical Schedule Cost Programmatic	Consequence 	
Risk Reduction Plan				
Risk Reduction Plan	Date	Expected outcome	Comment	
1. Use Sample code using X Y Z to create a trigger signal	20/10/2016	Can use X Y Z axis to trigger camera		
2. When move to specific position, give a mandatory trigger the camera	30/10/2016	Add Complexity in motion planning	Not costing too much time, because the motion pattern is still easy.	
3. Contact manufacturer for help	10/11/2026	Problem analyzing and trouble shooting		

Risk ID	Risk Title	People	Date Submit	Date updated
R 1.5	Memory Deficiency Problem	Cece/Mandy/Peter/Sid	23/10/2016	31/10/2016
Possible Consequences		Risk Type	Likelihood & Consequence	
<p>Incapable of processing input data</p> <p>Currently, we encounter this problem in photometric calibration. This problem might appear in geometric calibration as well.</p>		<p>Technical Schedule Cost Programmatic</p>	<p>Consequence</p>  <p>Likelihood</p>	
Risk Reduction Plan				
Risk Reduction Plan	Date	Expected outcome	Comment	
1. Report to sponsor	27/10/2016	Downsample images	Acceptable at current stage	
2. Discuss with sponsor	15/11/2016	Use hardware with larger memory		

Risk ID	Risk Title	People	Date Submit	Date updated
R 1.6	Validation Difficulty	Cece/Mandy/Peter/Sam	3/11/2016	15/11/2016
Possible Consequences		Risk Type	Likelihood & Consequence	
<ol style="list-style-type: none"> Unable to get exact positions of robot arm → Incorrect calculation and validation of geometric calibration Unable to confirm the validity of irradiance map or fixed pattern parameters → Failing to reconstruct objects with accurate colors / illumius 		Technical Schedule Cost	<p style="text-align: center;">Consequence</p> <p style="text-align: center;">Likelihood</p>	
Risk Reduction Plan				
Risk Reduction Plan		Date	Expected outcome	Comment
1. Discuss with sponsor		14/11/2016	Get instructions	Negotiate a balance between course requirements & sponsor requirements
2. Search for applicable methods/ instruments		20/11/2016	Use instruments to evaluate calibration results	
3. Descope		5/12/2016	Remove some processes	



“

CONCLUSIONS

Resultant key activities

A clear and reachable scope and plan

Tracking progress weekly

Explicit work break down

Lessons learned

- ▷ Camera calibration knowledge
- ▷ Cooperation skills
- ▷ Team Building & Mutual Respect
- ▷ No PROCRASTINATING!

Thank you!

Q&A