

IPSTER Critical Design Review



Autonomous Reaming for Total Hip Replacement (ARTHuR)

The Team



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Contents

- Project description
- Use case/System graphical representation
- System-level requirements
- Functional architecture
- Cyberphysical architecture
- Current system status
- Project management
- Conclusions

Motivation

A doctor may recommend hip replacement if there exists significant pain, inflammation and damage to the hip joint.



When is the surgery successful?

Acetabular implant is within Lewinnek Safe Zone.

What is the current success rate?

Less than 50% of manual surgeries are within the Lewinnek safe zone

Why?

Surgeons cannot see site of surgery very well. Lots of forces involved.

Project Description



A fully autonomous robotic arm aimed at performing acetabular reaming with high accuracy, eliminating the need of surgeons to use intuition to correctly position/angle the reamer.



Use Case







System Level Requirements

Mandatory Functional Requirements

The system will

M.P.1.1 Localize the robot arm with a latency less than or equal to 50 ms	M.P.4.1 Compute error and interpret the movement of the pelvis with a latency less than or equal to 50 ms
MD101 Tours down to a second down to the	MD42C

M.P.1.2.1 Localize the robot arm with respect to the pelvis	with a
position error of less than 1 mm	

M.P.1.2.2 Localize the robot arm with respect to the pelvis with an orientation error less than 1.5 degrees

M.P.2 Plan the trajectory based on the given surgical plan with a latency less than or equal to 150 ms

M.P.3.1 Execute surgical plan by reaming along the trajectory with an position error of less than 1-mm 3 mm

M.P.3.2 Execute surgical plan by reaming along the trajectory with an orientation error of less than 1.5 degrees 3-degrees

M.P.4.2 Generate a new trajectory if the errors are greater than 1 mm or greater than 1.5 degrees

M.P.5 Adapt and compensate for movement by generating a new trajectory with latency less than or equal to 150 ms

M.P.6 Allow the surgeon to place the robot arm to an initial position by back-driving the robotic arm

M.P.7 Provide the surgeon with visual feedback with a latency less than or equal to 150 ms

M.P.8 Allow the surgeon to e-stop the system, stopping the system within 500 ms

Justification: Kinova Gen3 Arm Accuracy Limitation

System Level Requirements

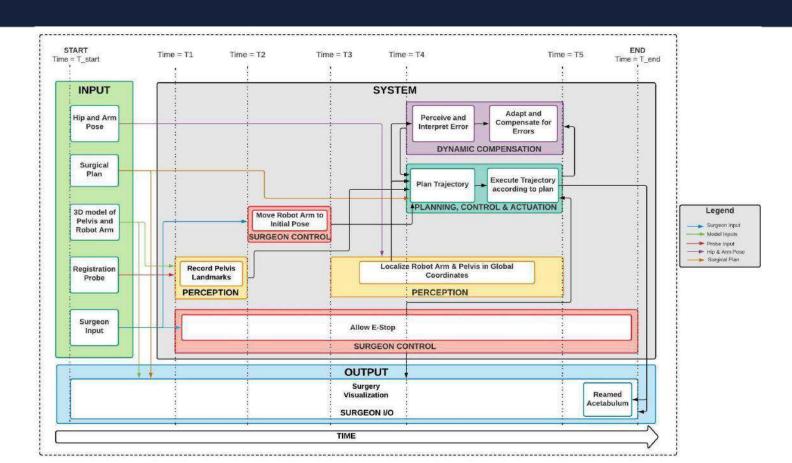
Mandatory Non-Functional Requirements

The system will

- M.N.1 **Produce forces low enough** for it to be safe around humans
- M.N.2 **Provide** a minimal and easy-to-interpret **user interface** design for surgeons
- M.N.3 Autonomously detect malfunctions and errors and notify user accordingly

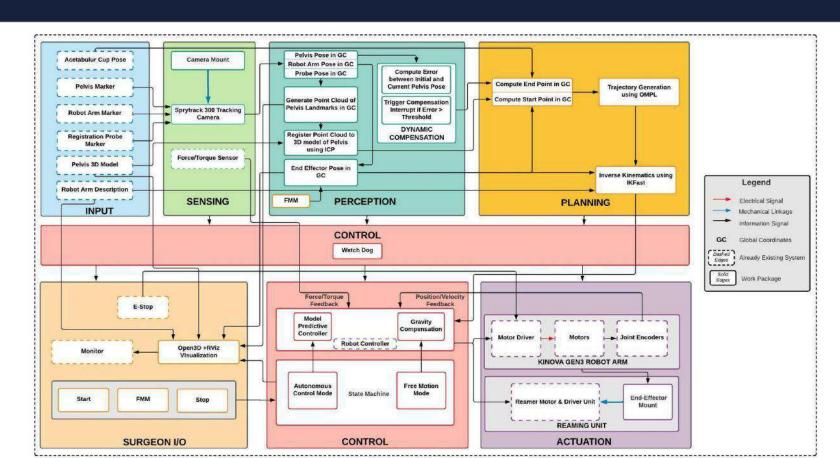


Functional Architecture

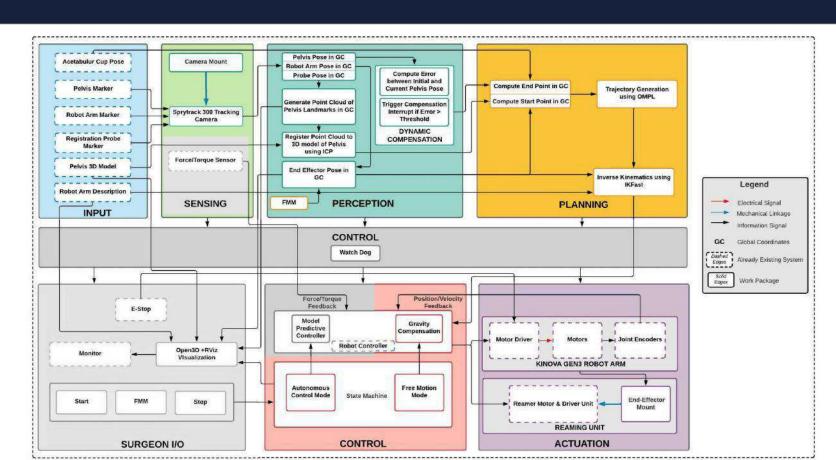




Cyberphysical Architecture



Current Progress



Current System Status

- Targeted Requirements
- Overall System Depiction
- Subsystem Descriptions and Analysis
- SVD Performance Evaluation
- Video Excerpt
- Strong/Weak Points





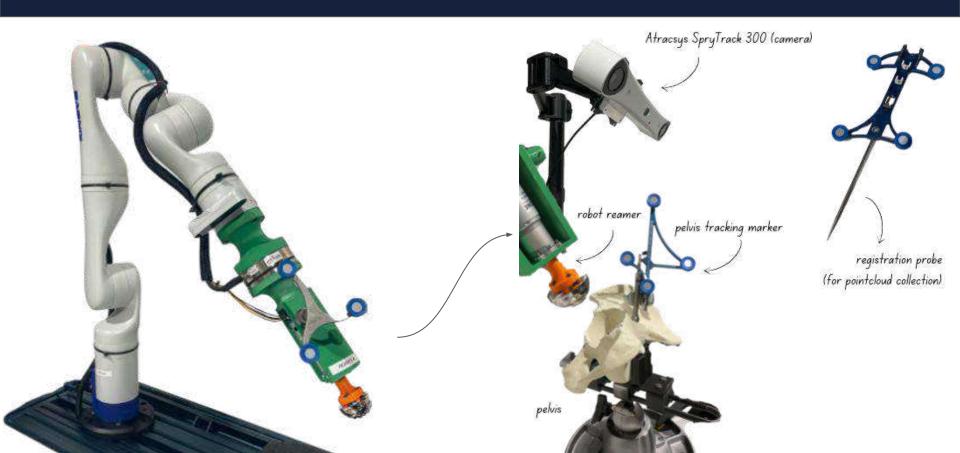
Targeted Requirements

#	Status	Requirement	Subsystem
M.P.1.1, M.P.1.2.1, M.P.1.2.2	1	The system shall localize the robot arm in real-time with respect to the pelvis before and during surgery with a <i>latency</i> ≤ 500 ms.	Perception and
M.P.4.1 - 3	✓	The system shall compute error and interpret the movement of the pelvis during reaming with a <i>latency</i> $\leq 500 \text{ ms}$, and detect changes with a <i>position error of</i> $\leq 3 \text{ mm}$ and <i>orientation error</i> $\leq 3 \text{ degrees}$.	Sensing

#	Status	Requirement		
M.P.2.	1	The system shall plan the trajectory of the robot arm based on the given surgical plan with a <i>latency</i> $\leq 500ms$.	Motion Planning and Controls	
M.P.3.1, M.P.3.2.	✓	The system shall execute a surgical plan by reaming along the generated trajectory with a <i>position error</i> $of \le 3mm$ and <i>orientation error</i> ≤ 3 <i>degrees</i> .		
M.P.5.	1	The system shall adapt and compensate for movement by generating a new trajectory with a <i>latency</i> \leq 500ms.	Motion Planning and Controls + Perception	



Overall System Depiction



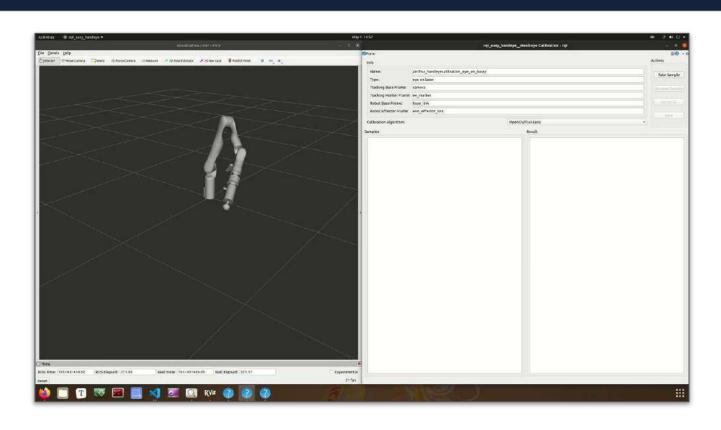
Subsystem Depictions and Progress

- Hand-Eye Calibration
- Perception and Sensing
- Motion Planning and Controls
- Hardware

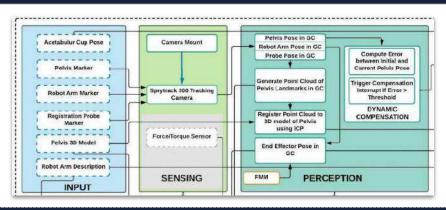




Hand-Eye Calibration



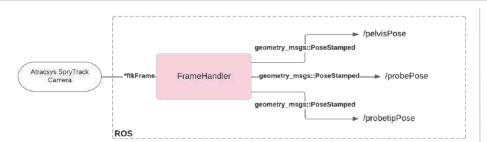
Perception and Sensing



#	Status	Requirement	Achieved Performance	Features
M.P.1.1, M.P.1.2.1, M.P.1.2.2	1	The system shall localize the robot arm in real-time with respect to the pelvis before and during surgery with a <i>latency</i> $\leq 500ms$.	~20 ms	✓ Frame Handler
M.P.4.1 - 3	1	The system shall compute error and interpret the movement of the pelvis during reaming with a <i>latency</i> $\leq 500 \text{ ms}$, and detect changes with a <i>position error of</i> $\leq 3mm$ and <i>orientation error</i> $\leq 3 \text{ degrees}$.	<= 500ms <= 3mm position <= 3 degrees	✓ Pointcloud Collector✓ Registration✓ Pelvis Tracker

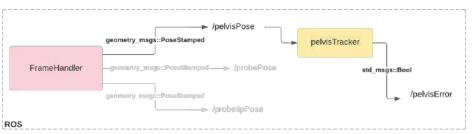


Perception and Sensing



Frame Handler

- ✓ Linked with Atracsys SDK C++ libraries
- ✓ Receives 6DOF positions in *ftkFrame type
- ✓ Typecastes all poses to standard ROS message types
- ✓ Publishes all poses to topics
- ✓ Broadcasts all poses as transforms

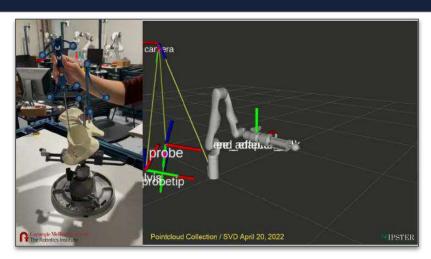


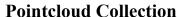
Pelvis Tracker

- ✓ Continuously subscribes to /pelvisPose
- ✓ Checks if changes in pelvis pose are beyond error thresholds
- ✓ Publishes a boolean error on topic if error thresholds are crossed



Perception and Sensing

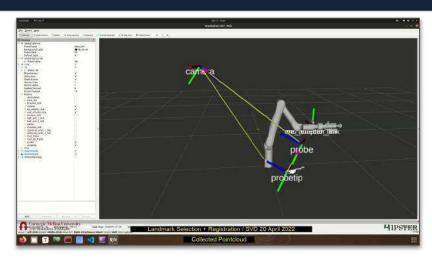






Uses a registration probe to record a sparse or dense pointcloud

Records points continuously as sensor_msgs/PointCloud2 message type.

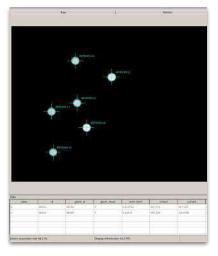


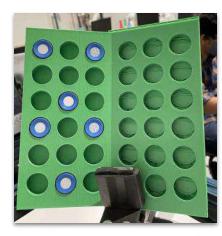
Registration

- ✓ Performs initial manual landmark selection of 4-8 points
- ✓ Performs ICP-based registration between pre-scanned pelvis model and collected pointcloud
- ✓ Outputs the calculated transformation



Testing & Evaluation

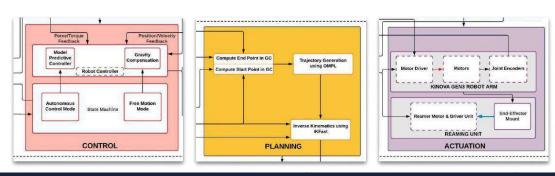




average	rate: 54.033	0.0205	stu	uev:	0.000975	willdow:	3/9
	min: 0.010s max:	0.026s	std	dev:	0.00092s	window:	433
average	rate: 54.035						
	min: 0.010s max:	0.026s	std	dev:	0.00088s	window:	487
average	rate: 54.032						
	min: 0.010s max:	0.026s	std	dev:	0.00085s	window:	541
average	rate: 54.034						
	min: 0.010s max:	0.027s	std	dev:	0.00095s	window:	595
average	rate: 54.036						
0.50	min: 0.010s max:	0.027s	std	dev:	0.00092s	window:	649

Subsystem: Perception and Sensing						
Metric	Required	Achieved				
Latency (ms)	< 500	~ 20				
Position Error (mm)	<= 3	<= 2				
Orientation Error (degress)	<= 3	<= 3				

Motion Planning and Controls



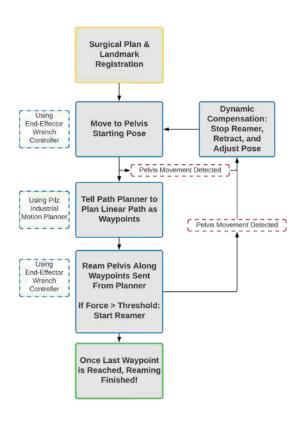
#	Status	Requirement	Achieved Performance	Features
M.P.2.	1	The system shall plan the trajectory of the robot arm based on the given surgical plan with a <i>latency</i> \leq 500ms.	Plans between 200ms - 700ms . Highly dependent on configuration & hardware limitations.	✓ Arthur_Planning
M.P.3.1, M.P.3.2.	✓	The system shall execute a surgical plan by reaming along the generated trajectory with a <i>position error of</i> $\leq 3mm$ and <i>orientation error</i> ≤ 3 <i>degrees</i> .	Max. position error of 2.4mm and orientation error of 0.5 degrees .	✓ Wrench_Controller ✓ Arthur_Planning
M.P.5.	1	The system shall adapt and compensate for movement by generating a new trajectory with a <i>latency</i> $\leq 500ms$.	Planning and controls within tolerance.	Integration (Perception + Planning + Controls)

Motion Planning and Controls

Arthur Planning

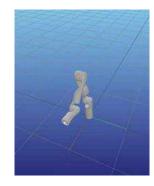
- ✓ Uses pilz industrial motion planner
- ✓ Takes reaming end point from perception system
- ✓ Plans linear path between current pose & reaming end point
- ✓ Takes input from controller node to plan new trajectory if dynamic compensation is triggered



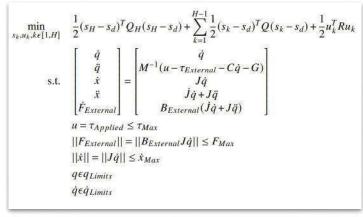


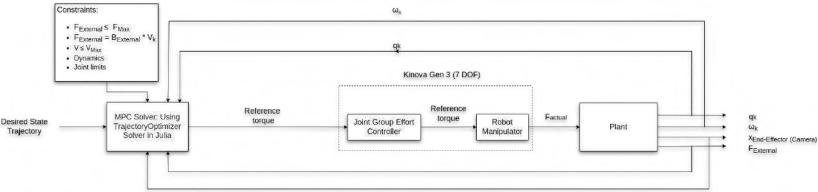
Wrench Controller

- ✓ Uses Kinova Gen 3's Wrench Controller API
- ✓ Takes desired waypoint from Arthur Planning
- ✓ Calculates error in current vs desired pose
- ✓ Uses PID to calculate output wrench for wrench controller

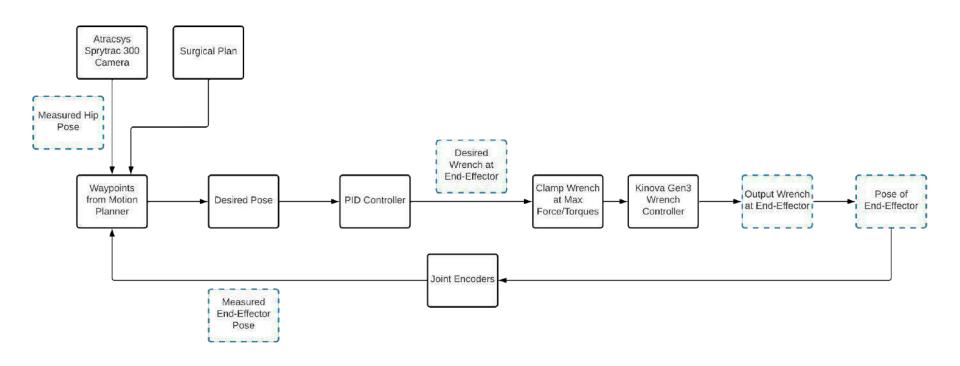


MPC Preliminary Analysis





Wrench Controller Preliminary Analysis





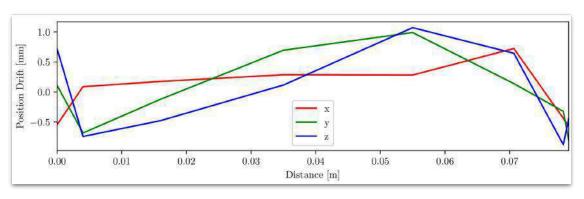
Perception + Planning + Controls

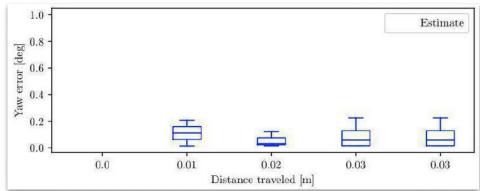
Dynamic Compensation



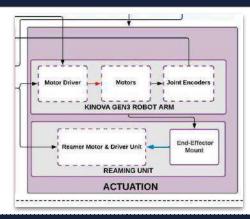
#	Status	Requirement	Achieved Performance	Features
M.P.5.	1	The system shall adapt and compensate for movement by generating a new trajectory with a <i>latency</i> \leq 500ms.	Planning and controls within tolerance.	Integration between Error Detection, Planning and Controls

Testing & Evaluation



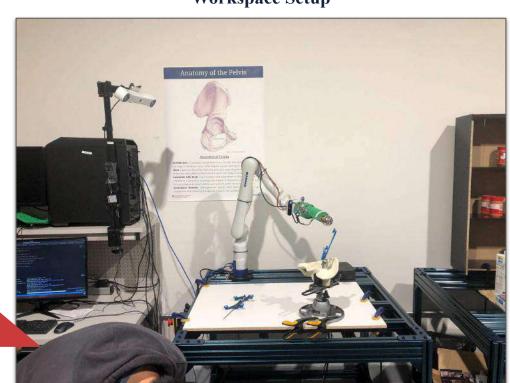


Subsystem: Planning and Controls					
Metric	Required	Achieved			
Position Error (mm)	<= 3	2.61			
Orientation Error (deg)	<= 3	0.241			



#	Status	Requirement	Achieved Performance	Features
1	1	The system end-effector shall be rigid and robust.	Minimal vibrations during movement	✓ 3D-Printed End-Effector Design
2	1	The reamer should be able to maintain 0.5 Nm of torque while running at 400 rpm	Capable of maintaining 400 rpm at 0.5 Nm	✓ ServoCity Planetary Gear Motor
3	√	The system PCB should be able to run the motor at a consistent rpm despite external torques	PID Controller run on arduino ensures consistent rpm	✓ Rosserial PID Controller (ROS Node)✓ PCB and Power Supply

Workspace Setup



Anthony (surgeon?)

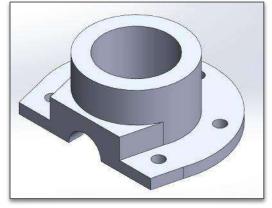


End-Effector Design Evolution

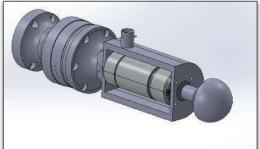






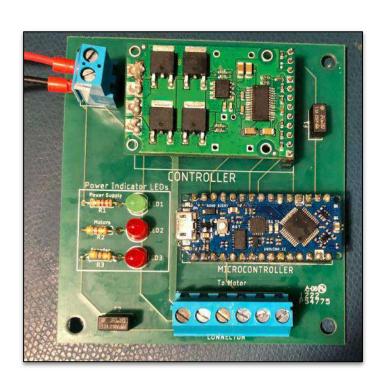




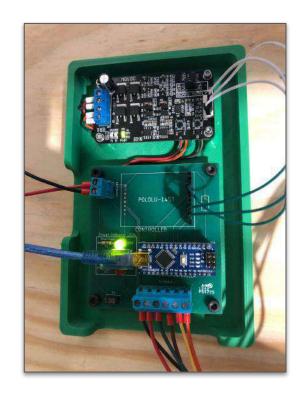




PCB Design







Force-Torque Sensor



ATI Axia80 Force Torque Sensor



Potential Improvements

End-Effector:

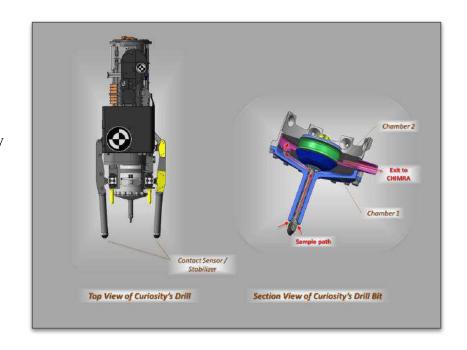
- Potential redesigns for more stability:
 - o Turn end-effector 90°
 - Machine end-effector from aluminum or manufacture from plastics
 - Idea from Ben: Use similar design to Curiosity Rover's Drill

PCB:

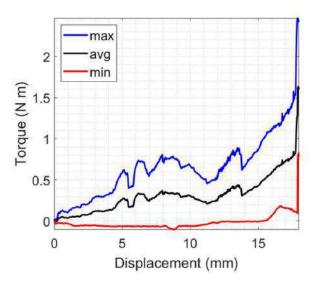
• Want to recreate PCB to get the entire motor controller on one board

FT Sensor:

- Use other communication protocols instead of Telnet
- Perform our own biasing rather than relying on the sensor



Hardware Analysis



Necessary Torque for Acetabular Reaming

From "A cadaver-based biomechanical model of acetabulum reaming for surgical virtual reality training simulators" by Pellicia

"In orthopedic surgery, reamers are driven by medical electric drill and the rotation speed is generally low, and no greater than 400 rpm"

From "Study on cutting force of reaming porcine bone and substitute bone" by Liu



No Load Speed: 612 rpm

Stall Torque: 1.6 Nm

Assuming a linear relationship between speed and torque, the motor should be able to maintain 400 rpm at 0.52 Nm.

SVD Performance Evaluation

Our personal thoughts:

- We think we did great and are super proud of how our demo turned out!
- Hope it was fun (if only a little bit scary to watch)!
- SVD went pretty much flawlessly and no errors showed themselves
- SVD-E had some bugs
 - Force-torque bias issue led to motor turning on too early
 - Trajectory issue where it got stuck at a waypoint
- Thanks for coming and watching!



SVD Performance Evaluation

#	Status	Requirement	Performance	Subsystem
M.P.1.1 M.P.1.2.1 M.P.1.2.2	✓	The system shall localize the robot arm in real-time with respect to the pelvis before and during surgery with a <i>latency</i> ≤ 500 ms.	Localization latency = 20ms	Perception
M.P.4.1-3	1	The system shall compute error and interpret the movement of the pelvis during reaming with a <i>latency</i> ≤ 500 ms, and detect changes with a <i>position error of</i> ≤ 3 mm and <i>orientation error</i> ≤ 3 degrees.	Latency = 20ms, Position error $\leq 3mm$, Orientation error $\leq 3^{\circ}$	and Sensing

#	Status	Requirement	Performance	Subsystem
M.P.2.	1	The system shall plan the trajectory of the robot arm based on the given surgical plan with a $latency \le 500ms$.	Planning between 500ms - 600ms.	Motion Planning and Controls
M.P.3.1, M.P.3.2.	✓	The system shall execute a surgical plan by reaming along the generated trajectory with a position error of $\leq 3mm$ and orientation error ≤ 3 degrees.	Position error = 2.61mm, Orientation error = 0.24 degrees	
M.P.5.	1	The system shall adapt and compensate for movement by generating a new trajectory with a $latency \le 500ms$.	Planning between 500ms - 600ms.	Integration

Autonomous Reaming for Total Hip Replacement (ARTHuR)



MRSD Class of 2023: Team C Kaushik Balasundar | Parker Hill | Anthony Kyu Sundaram Seivur | Gunjan Sethi





Strengths and Weaknesses of System

Strengths









Robust to human error



Weaknesses









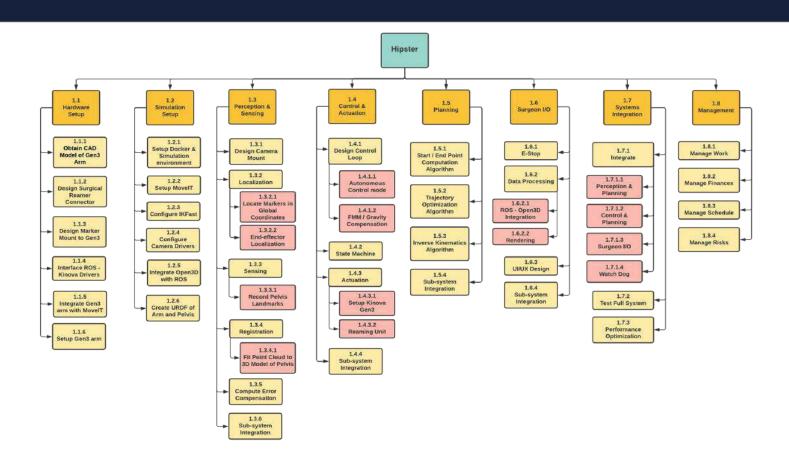


Project Management

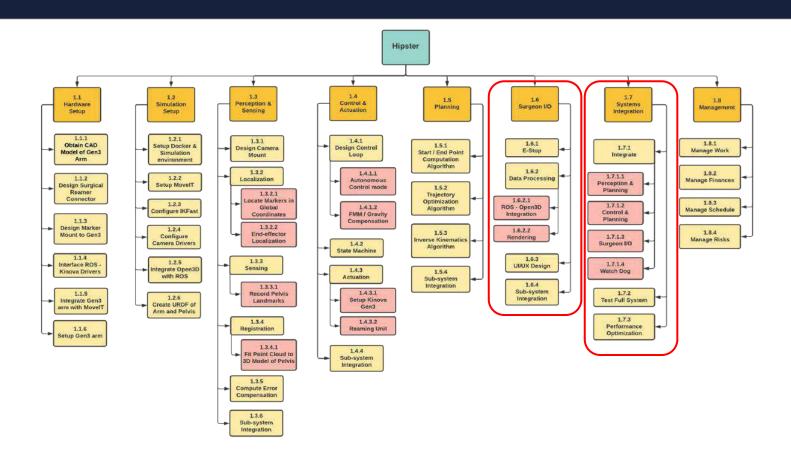
- Work Breakdown Structure
- Schedule Status
- Test Plan
- Budget Status
- Risk Management



Work Breakdown Structure



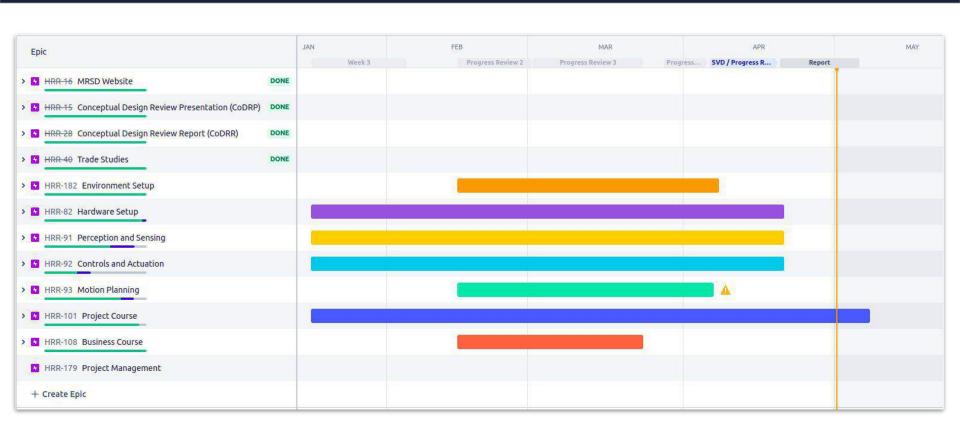
Work Breakdown Structure





Project Management

Spring Schedule



H

Project Management

Schedule

Status: On Track!

A. Perception

- ✓ Marker Detection & Tracking
- ✓ Error Detection
- ✓ Point Cloud Collection
- ✓ Registration
- ✓ Dynamic Compensation

B. Motion Planning

- ✓ IK-Fast Plugin
- ✓ Pilz Planning Pipeline
- ✓ Latency < 500 ms

C. Controls

- ✓ Preliminary Dynamic Compensation
- ✓ Wrench Controller

D. Hardware

- ✓ Preliminary PCB
- ✓ Preliminary Reamer end-effector design
- ✓ Force-Torque Sensor

Test Plan

Test Number	Capability Milestone	Location	Sequence of Events	Metrics	Performance Requirements	
1	Free Motion Mode	NSH Basement	Place pelvis onto the table Power on the robot arm Hold the end-effector and gently manouver it to bring it close to the pelvis.	Personnel can move robot arm around freely	M.P.6.	
200	1. Run the procedure start script. 2. Record the latency of the initial pose localization. Subsystem Integration (Percpetion + Planning + NSH Basement 3. Record the time taken for the motion plan.)		Robot can determine its pose with respect to the pelvis within 50ms, within a pose and orientation error of 1mm and 1.5 degrees respectively	M.P.1.1 M.P.1.2.1 M.P.1.2.2 M.P.4.2.		
2	(Percpetion + Planning + Controls)	NSH Basement	3. Record the time taken for the motion plan to be generated	The latency must be within 150ms.	M.P.2.	
			Robot follows the trajectory. Run Quantitative Trajectory Evaluator	The trajectory must be followed within the defined root mean square error threshold.	M.P.3.1 M.P.3.2	
3	Dynamic Compensation NSH Basement 1. As a continuation to Test 2, move the pelvis' position and orientation from its initial pose. 2. Record the latency of the robot indicating an error value between the two points and generating a new plan.		This latency in computing error must be within 50ms and must generate a new plan within 150ms.	M.P.4.1 M.P.5		
4	Surgeon I/O	NSH Basement	Start the surgeon I/O during each test. The robot and the pelvis, in their current states, must be visible on the surgeon I/O	Latency within 150 ms	M.P.7.	
5	E-Stop	NSH Basement	Run the procedure start script. Press the e-stop button mid-execution	Must stop the system within 500 ms	M.P.8.	

Test Plan: PR Goals

PR1:

- 1. Wireframes for surgeon I/O
- 2. Ideas & plans for dynamic compensation
- 3. Ideas for hardware improvement

PR4:

- 1. Watchdog integration
- 2. Prototype & test improved hardware
- 3. Pointcloud collection visualized on Surgeon I/O

PR2:

- 1. Basic implementation of dynamic compensation
- 2. Optimization for lower planning time
- 3. Increased robustness of perception and controls sub-systems

PR5:

- 1. Finalize hardware
- 2. Integrate planning & controls visualization in Surgeon I/O
- 3. Real-time dynamic compensation

PR3:

- Open3D & Marker
 Visualizations on Surgeon
 I/O
- 2. Improved hardware designs in CAD
- 3. Updated simulation environment

PR6:

- 1. Full system integration
- 2. Fully functional surgeon I/O
- 3. Repeatability Testing



Fall Validation Demonstration

Location: NSH B512

Necessary Equipment: Atracsys camera and vesa mount, Sawbone pelvis and vise, Kinova Gen-3 robot

arm, Vention table, reaming end-effector, MRSD

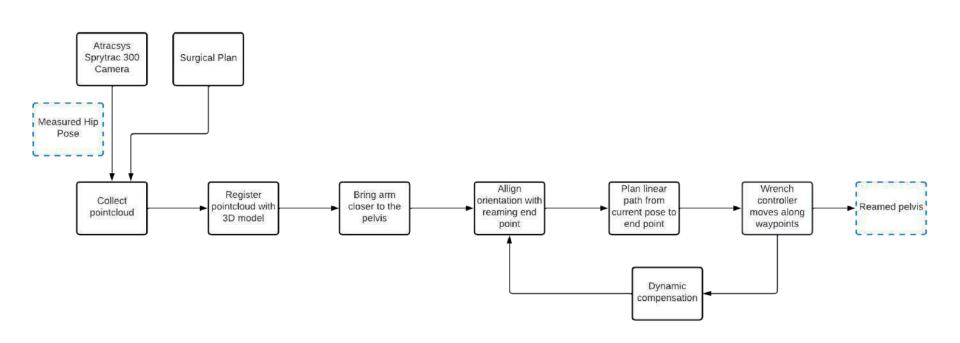
Computer, Motor control PCB





Fall Validation Demonstration

Procedure



Fall Validation Demonstration

Procedure

- 1. Begin by setting up the work environment by **clamping the Sawbone pelvis** in a new position in a vise, **fixing a fiducial marker screw mount** on the pelvis, and **placing the fiducial marker** onto the end-effector of the robot arm.
- 2. Utilizing a probe, the **pelvis will be localized** using a point cloud to fit the pelvis to a known pelvis mesh, from which the endpoint of the reaming operation will be determined
- 3. Utilizing free motion mode, the **robot arm will be placed** near the center of the acetabulum.
- 4. The **reaming operation would then be started**, allowing the robot arm to localize itself with respect to the pelvis and begin generating a motion plan.
- 5. Once the **reaming motor turns on and the arm begins to move**, contacting the pelvis, the e-stop is hit to demonstrate the safety of the system.
- 6. The **robot arm will then be reset with free motion mode** and the reaming operation would then be allowed to progress freely.
- 7. As the robot arm begins to ream the acetabulum, the **pelvis would be shifted by hand** using the vise, to demonstrate the robot arm's capability of adapting to pelvic motion.
- 8. When the robot arm has completed the reaming operation, it will **remove itself from the pelvis**, and the resulting acetabulum can be analyzed.



Budget Status

Total Budget	5	000								
Total Spent	57	1.22								
Balance	442	.78								
Sr. No	Owner		Description			Amount	Tax	Delivery	Total	
1	Sundaram	×	Hemi Pelvis 48mm - Solid foam	Nov	¥	40	4.805	9.3	54.105	
2	Sundaram	*	Hemi Pelvis 56mm with vise attachment - Solid foam	Nov	¥	40	4.805	9.3	54.105	
8	Sundaram	*	Monitor Desk Mount Vesa	Nov	+	40	2.4	0	42.4	
4	Sundaram		Panavise Mount for holding sawbones	Nov		90	6.3	0	96.3	
5	Gunjan	·	LENTION USB-C Multi-Port Hub with 4K HDMI Output, 4 USB 3.0, Type C Charging Compatible 2021-2016 MacBook Pro, New Mac Air & Surface, Chromebook, More: Stable Driver Adapter (CB-C35, Space Gray)	Jan	÷	35.99	2.16	0	38.15	
6	Sundaram		Dry-erase markers	March	-	6.92			6.92	
7	Parker	*	Servocity Planetary Gear Motor	March	*	59.99			59.99	
8	Parker	*	HD Premium Planetary Gear Motor Mount, Face Tapped	March	¥	4.99			4.99	
9	Parker	×	6mm to 8mm Flexible Clamping Shaft Coupler	March	Y	5.99			5.99	
10	Parker	*	6mm to 0.250" Flexible Clamping Shaft Coupler	March	¥	5.99			5.99	
11	Parker	*	PH Series JST 6-pin connector (2mm Pitch)	March	+	0.99			0.99	
12	Sundaram	(2)	Ethernet Splitter	April		\$17.99			\$17.99	
13	Sundaram	*	Late July chips	April	-	\$39.50			\$39.50	
14	Sundaram	*	Cord sleeve	April	*	\$15.98			\$15.98	
15	Sundaram	*	Power Strip	April	-	\$14.56			\$14.56	
16	Sundaram	*	Cable waterprrof sleeve	April	¥	\$19.99			\$19.99	
17	Sundaram	*	Surgeon gown	April	*	\$27.99			\$27.99	
18	Sundaram	*	HDMI cable	April	¥	\$7.30			\$7,30	
19	Sundaram	*	Presentation laser pointer	April	*	\$27.99			\$27.99	
20	Sundaram		Conference mic	April	×	\$32.99			\$32.99	

Budget	Expenditure	Balance
\$5000	\$574.22 (11.50%)	\$4425.78

Risk Management

Risk#	Risk	Туре	Likelihood #	Consequence #	Risk Mitigation Action
1	Robot arm does not arrive on time	Schedule	2	4	Follow-up with sponsor to get robot arm ordered as soon as possible Plan project to focus on simulation early
2	Robot arm breaks	Technical	2	5	Implement code on robot arm only after it has proven safe in simulation Store robot arm in safe environment Talk with other professors to see if we could use their robot arms as a backup.
3	ROS simulation does not match up to reality	Technical	4	2	Schedule project to include time to find and fix problems in transition from simulatio Discuss differences in simulation and reality in end of sprint meetings
4	Too many requirements	Schedule	3	3	Determine requirements that are necessary and that are desirable Individually check progress on requirements in end of sprint meetings
5	Performance requirements not met	Programmatic	4.	4	Conduct research to re-evaluate quantification of performance requirements Revisit performance requirements every sprint meeting Have a project manager who checks our performance against requirements
6	Integration issues between subsystems	Technical	5	4	Define clear inputs and outputs of each subsystem in work breakdown structure Host end-of-sprint meetings Create documentation at the end of every sprint
7	Camera hardware fails	Technical	2	4	Store camera in a safe location Design pipeline for the use of the camera Ask sponsor for a backup camera to use in an emergency Find another camera online to order in case of emergency
8	ROS and IGSTK data conversion difficulties	Technical	4	2	Schedule project to have enough time to determine and fix potential problems Research data types needed for ROS and IGSTK visualization
9	Team member has difficulties working on their part of the project	Programmatic	5	2	Schedule primary and secondary roles, so all work tasks have two owners Have time during end-of-sprint meetings to communicate issues
10	Development Environment Incompatibility	Technical	5	1	Use Docker so that everyone's ROS environment is set up the same Train on ROS and Docker during the winter break
11	Unable to access workspace	Programmatic	1	5	Set up simulation environment on everyone's personal computer Discuss with sponsor potential back-up workspace

^{*}Red indicates biggest risks



Risk Management

Risks Realized and Mitigated

Risk#	Risk # Risk		Likelihood #	Consequence #	
1	Robot arm does not arrive on time	Schedule	2	4	
2	Robot arm breaks	Technical	2	5	
3	ROS simulation does not match up to reality	Technical	4	2	
4	Too many requirements	Schedule	3	3	
5	Performance requirements not met	Programmatic	4	4	
6	Integration issues between subsystems	Technical	5	4	
7	Camera hardware fails	Technical	2	4	
8	ROS and IGSTK data conversion difficulties	Technical	4	2	
9	Team member has difficulties working on their part of the project	Programmatic	5	2	
10	Development Environment Incompatibility	Technical	5	1	
11	Unable to access workspace	Programmatic	1	5	

		Consequence					
		1	2	3	4	5	
	1	#1, #8				#11	
5	2				#7	#2	
Likelihood	3			#4			
	4		#3		#5	#6	
	5	#10	#9				

			Co	nsequen	ce	
		1	2	3	4	5
	1	#1, #8				#11
Ė	2				#7	#2,#6
Likelihood	3			#4		
	4		#3, #5			
	5	#10	#9			

Before PDR

After SVD-E

Conclusions

- Lessons Learned
- Key Fall Activities

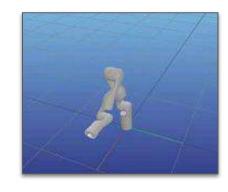


Lessons Learned

- Fail faster and pivot!
 - \circ MPC \rightarrow PID Controller
 - Reamer Design
- Better use of Jira
 - Time logging
 - Consistent Updates
- Better Knowledge Transfer
- Rigorous Testing Framework
 - Unit Testing
 - Continuous Integration / Development





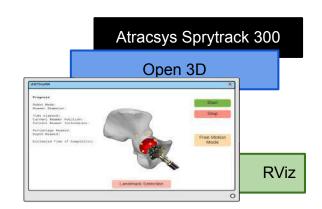






Key Fall Activities

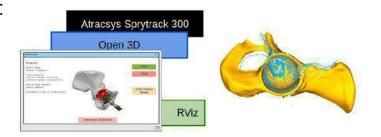
- Improving System Robustness
- Surgeon I/O Design
 - Better System Usability
 - Coherent Integration
- Watch Dog & Dynamic Compensation
- Update Simulation Environment
 - Better simulator for rapid & accurate testing
- Improving Controller
 - If time permits
 - Improve MPC convergence speed

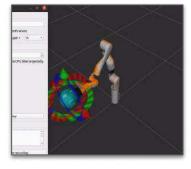




Summary

- Successfully demonstrated autonomous reaming:
 - Point Cloud Collection
 - Registration
 - Error Detection
 - Motion Planning
 - Wrench Controller
 - Dynamic Compensation
- Full system integration
- Performance Validation

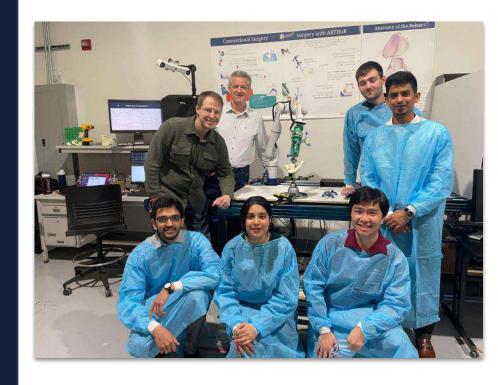








Thank You!
See you next
semester:)



Autonomous Reaming for Total Hip Replacement (ARTHuR)